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Catalyzed additions to alkene double bonds: (I) Fumarase-catalyzed hydration of alkene double bonds (II) Alumina-catalyzed hydrochlorination of alkene double bonds

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**CATALYZED ADDITIONS TO ALKENE DOUBLE
BONDS:**

**(I) FUMARASE-CATALYZED HYDRATION
OF ALKENE DOUBLE BONDS**

**(II) ALUMINA-CATALYZED
HYDROCHLORINATION OF ALKENE
DOUBLE BONDS**

by

CHARLES FRANCAVILLA

NOVEMBER 1996

THESIS

SUBMITTED IN PARTIAL FULFILLMENT OF THE REQUIREMENTS FOR THE
DEGREE OF MASTER OF SCIENCE

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Title of Thesis: CATALYZED ADDITIONS TO ALKENE DOUBLE BONDS:
(I) FUMARASE-CATALYZED HYDRATION OF ALKENE DOUBLE BONDS
(II) ALUMINA-CATALYZED HYDROCHLORINATION OF ALKENE DOUBLE BONDS

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TABLE OF CONTENTS

| <u>Topic</u> | <u>Page</u> |
|--|--------------------|
| ACKNOWLEDGMENTS | iii |
| TABLE OF CONTENTS | iv |
| INDEX OF TABLES AND FIGURES | v |
| ABSTRACT | 1 |
| PART I | |
| FUMARASE-CATALYZED HYDRATION OF DOUBLE BONDS | 3 |
| INTRODUCTION | 4 |
| EXPERIMENTAL | 16 |
| RESULTS AND DISCUSSION | 19 |
| PART II | |
| ALUMINA-CATALYZED HYDROHALOGENATION OF DOUBLE BONDS | 37 |
| INTRODUCTION | 38 |
| EXPERIMENTAL | 54 |
| RESULTS AND DISCUSSION | 59 |
| REFERENCES | 76 |

INDEX OF FIGURES AND TABLES

| Topic | Page |
|--|-------------|
| Figure I : The 3 dimensional representation of fumarase C from Escherichia coli | 9 |
| Figure II : The active site of fumarase C from Escherichia coli | 10 |
| Figure III : The hydration of (S)-malate to fumarate in the active site | 11 |
| Figure IV : The addition of D ₂ O (S)-malate to fumarate in the active site | 13 |
| Figure V : The ¹ H NMR spectrum of fumarate in D ₂ O, adjusted to pH = 7.5 with NaOD | 20 |
| Figure VI : The 2D ¹ H- ¹ H COSY of fumarate in D ₂ O, adjusted to pH = 7.5 with NaOD | 21 |
| Figure VII : The ¹ H NMR spectrum of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 22 |
| Figure VIII : The labeled ¹ H-NMR of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 23 |
| Figure IX : The 2D COSY of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 24 |
| Figure X : Coupling constants of the labeled ¹ H NMR of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 25 |
| Figure XI : Vicinal Karplus correlation chart | 27 |
| Figure XII : The labeled ¹ H-NMR NOE Difference (irradiated at δ 4.35) of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 28 |
| Figure XIII : The labeled ¹ H-NMR NOE Difference (irradiated at δ 2.42) of (S)-malate in D ₂ O, adjusted to pH = 7.5 with NaOD | 30 |

INDEX OF FIGURES AND TABLES (continued)

| <u>Topic</u> | <u>Page</u> |
|---|-------------|
| Figure XIV : The labeled ^1H -NMR of (S)-malate and fumarase in D_2O , adjusted to pH = 7.5 with NaOD after equilibration (72 hours) | 31 |
| Figure XV : The 2D COSY of (S)-malate and fumarase in D_2O , adjusted to pH = 7.5 with NaOD after equilibration (72 hours) | 32 |
| Figure XVI : Close-up of deuterated (S)-malate peaks of the labeled ^1H NMR of (S)-malate and fumarase in D_2O , adjusted to pH = 7.5 with NaOD after equilibration (72 hours) | 33 |
| Figure XVII : Mesaconate and other substrates proposed for fumarase- promoted hydration | 35 |
| Figure XVIII: Apparatus used in the preparation of alumina with chemisorbed deuterium oxide | 58 |
| Figure XIX : The Mass spectrum of <i>exo</i> -5-chloronorbornene | 61 |
| Figure XX : The Mass spectrum of 3-chloronortricyclene | 62 |
| Figure XXI : The ^1H -NMR of 71% <i>exo</i> -5-chloronorbornene and 29% 3-chloronortricyclene in CDCl_3 | 63 |
| Figure XXII : The Mass spectrum of 25% <i>exo,anti</i> -5-chlorobicyclo[2.2.1]hept-2-ene-7-d, 47% <i>exo,exo</i> -6-chlorobicyclo[2.2.1]hept-2-ene-5-d, and 28% <i>exo</i> -5-chloronorbornene | 74 |
| Figure XXIII : The Mass spectrum of 72% 5-chlorotricyclo[2.2.1.0 ^{2,6}]heptane-3-d and 28% 3-chloronortricyclene | 75 |
| Table I : Catalyzed hydrochlorination using thionyl chloride | 65 |
| Table II : Catalyzed hydrochlorination using oxalyl chloride | 65 |

ABSTRACT

The stereospecific hydration of (*S*)-malate to fumarate, catalyzed by fumarase, was extensively analyzed by NMR. The NMR techniques employed were one dimensional ^1H and NOE Difference, and two dimensional ^1H - ^1H COSY. Various potential substrates were tried for fumarase-promoted hydration with no success. It was concluded that mesaconate is possibly the largest molecule that can fit into the active site of fumarase in the correct orientation for hydration to occur.

Thionyl chloride and appropriately prepared alumina was found to promote the addition of HCl to norbornadiene (**I**), resulting in 71% ($\pm 1\%$) *exo*-5-chloronorbornene (**II**) and 29% 3-chloronortricyclene (**III**) at room temperature, while lower temperatures favor the synthesis of the kinetic product, **III**. Oxalyl chloride and alumina also produces **II** and **III**, but the product composition slowly equilibrates mostly to the thermodynamic product, **III**. Treatment of alumina with deuterium oxide was found to promote the addition of DCl to norbornadiene, when used with thionyl chloride, to give 18% *exo,anti*-5-chlorobicyclo[2.2.1]hept-2-ene-7-d (**VIIIa**), 33% *exo,exo*-6-chlorobicyclo[2.2.1]hept-2-ene-5-d (**VIIIb**), 21% 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d (**VIIIc**), 20% **II**, and 8% **III**. A higher ratio of **VIIIb**/**VIIIa** for the catalyzed DCl addition than for the uncatalyzed addition¹

suggests that the 1,2-addition, when using alumina, gives a somewhat higher proportion of *syn*-addition.

PART I

FUMARASE-CATALYZED HYDRATION OF DOUBLE BONDS

INTRODUCTION

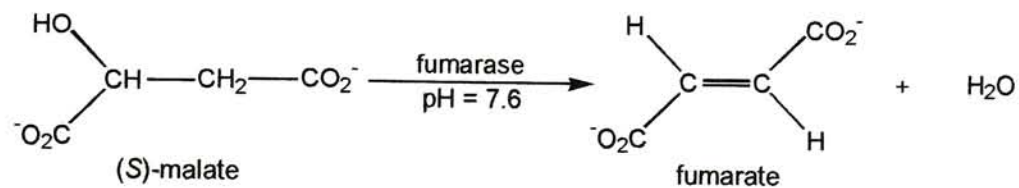
Fumarase is a well known enzyme that catalyzes the reversible hydration of fumarate to (*S*)-malate². Since it is part of the citric acid cycle, it is present in most organisms. The enzyme can be found in the mitochondria of eukaryotes and in the plasma membrane of prokaryotes. There, it plays an important role in the complex process³ of converting sugars into energy in both aerobic and anaerobic metabolisms.

The simple dehydration and hydration reactions of (*S*)-malate and fumarate, respectively, can be seen in **Scheme I**. Fumarase hydrates fumarate and dehydrates (*S*)-malate stereospecifically,⁴ and detailed sawhorse representations and Newman projections are shown in **Scheme II**. However, since the proton added via hydration to fumarate cannot be distinguished from the other methylene proton of (*S*)-malate, it is necessary to use a labeled addendum: D₂O. This can be seen in **Scheme III**.

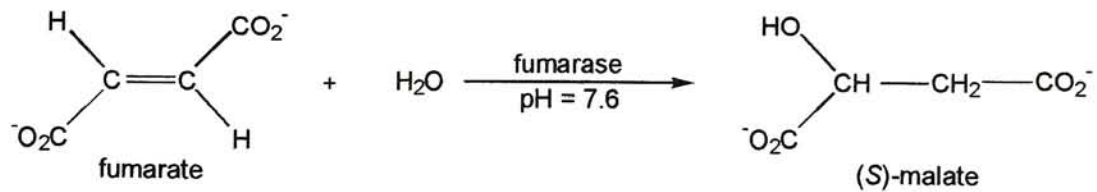
NMR is a valuable tool for monitoring labeled atoms that have been incorporated in such a fashion. When a ¹H NMR probe is used, structural deuterium atoms will not appear in the spectrum. Because of the commercial availability of isotopes, a chemist can take advantage of this to learn more about the mechanism of a reaction.

Scheme I

Dehydration:

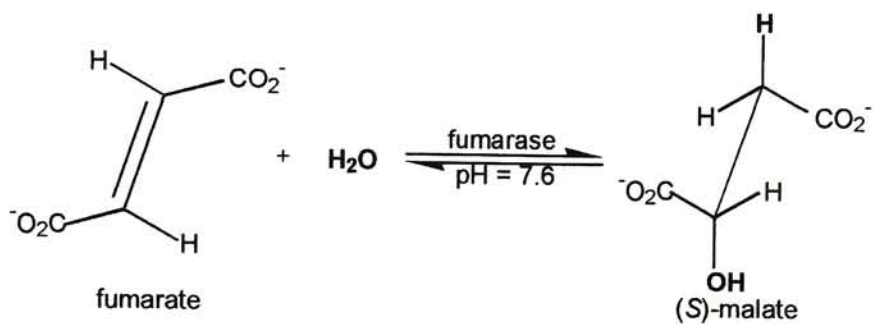


Hydration:

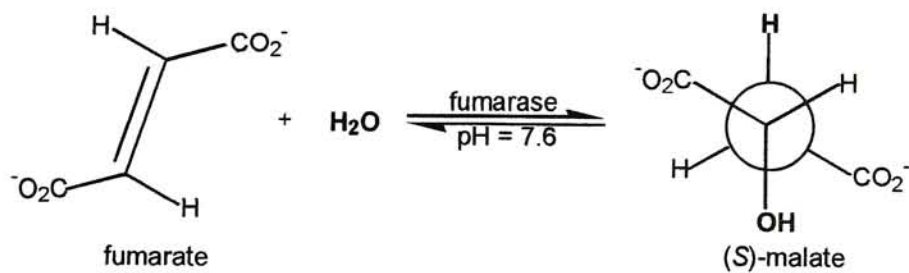


Scheme II

Sawhorse Representation

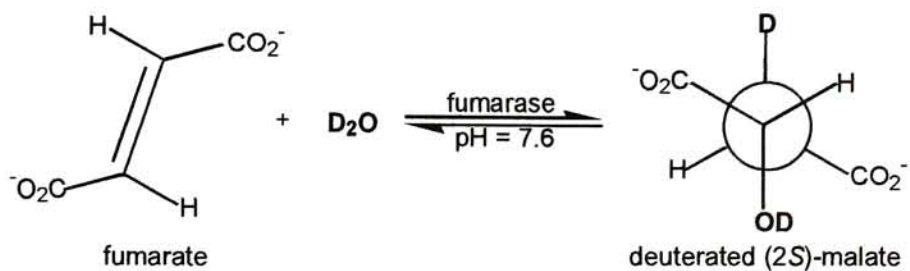


Newman Projection

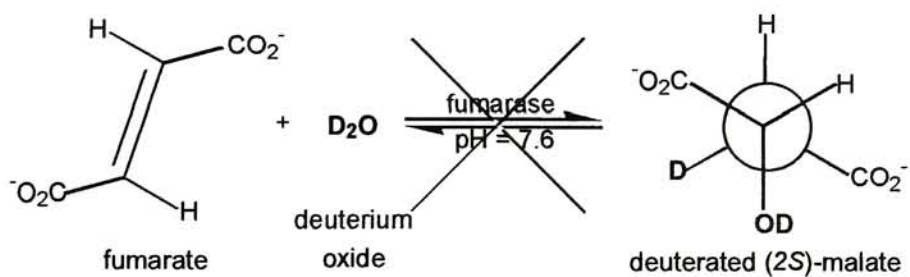


Scheme III

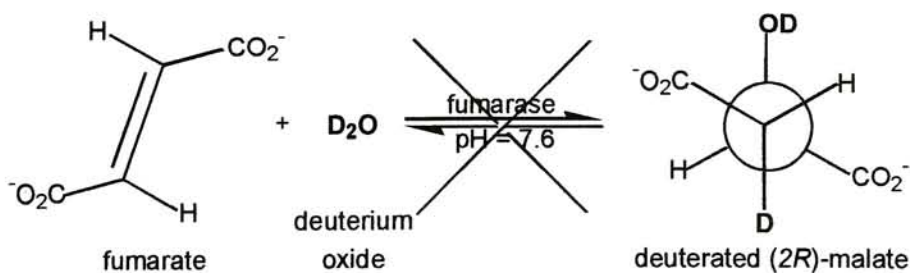
Observed:



Not seen:



Not seen:



^1H NMR has been extensively used to monitor fumarase-catalyzed reactions.^{4,5,6,7,8} This has been done by running hydration reactions in a buffered solution of sodium deuterioxide and deuterium oxide. The deuterium and deuteroyl group add in anti fashion to the alkene double bond of fumarate. Likewise when the reaction is run using a deuterated (2*S*)-malate, only the deuteron or proton anti to the deuteroyl group is removed (**Scheme III**). Only one product is synthesized out of the four possible stereoisomers of deuterated malate.

To understand why this fumarase-catalyzed reaction is stereospecific, it is necessary to know more about fumarase and the arrangement of its active site.

Fumarase is a tetramer and, for example, in porcine heart fumarase, each subunit consists of 466 amino acids, giving a total of 1864 residues⁹. This type of fumarase is composed of approximately 50% α -helix, and it has neither disulfide bonds nor cofactor requirements. The enzyme possesses four active sites,¹⁰ and if the subunits are separated, they show no catalytic ability.¹¹ It was only recently that the three dimensional structure has been determined and the location of its active sites of fumarase C from *Escherichia coli* has been found.¹²

The four subunits, each shown in a separate color, of fumarase C from *Escherichia coli* can be seen in **Figure I**. Each active site is located at the corners of the enzyme and is formed by the intersection of three of the four subunits (**Figure II**). Lys 324A (shown in blue), and possibly another residue on the opposite side of the pocket,⁵ are positively charged binding sites that anchor onto



Figure I :¹² The 3 dimensional representation of fumarase C from *Escherichia coli*

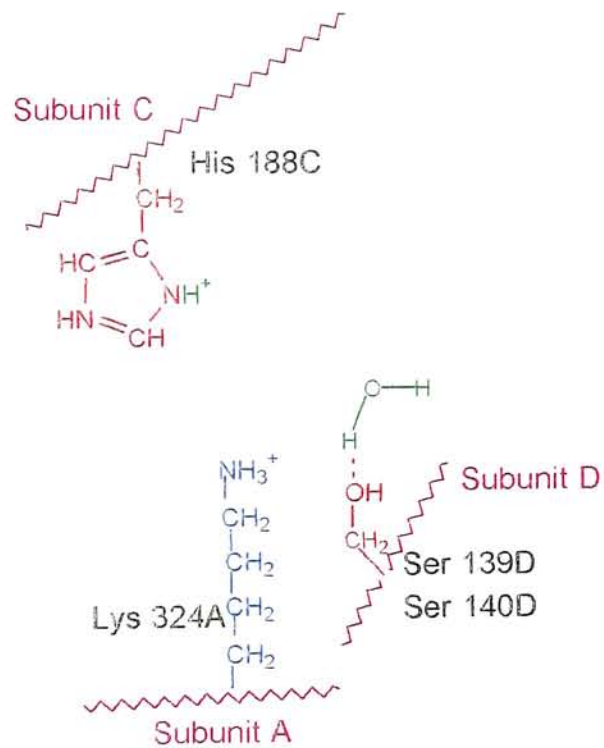


Figure II : The active site of fumarase C from *Escherichia coli*

Hydration:

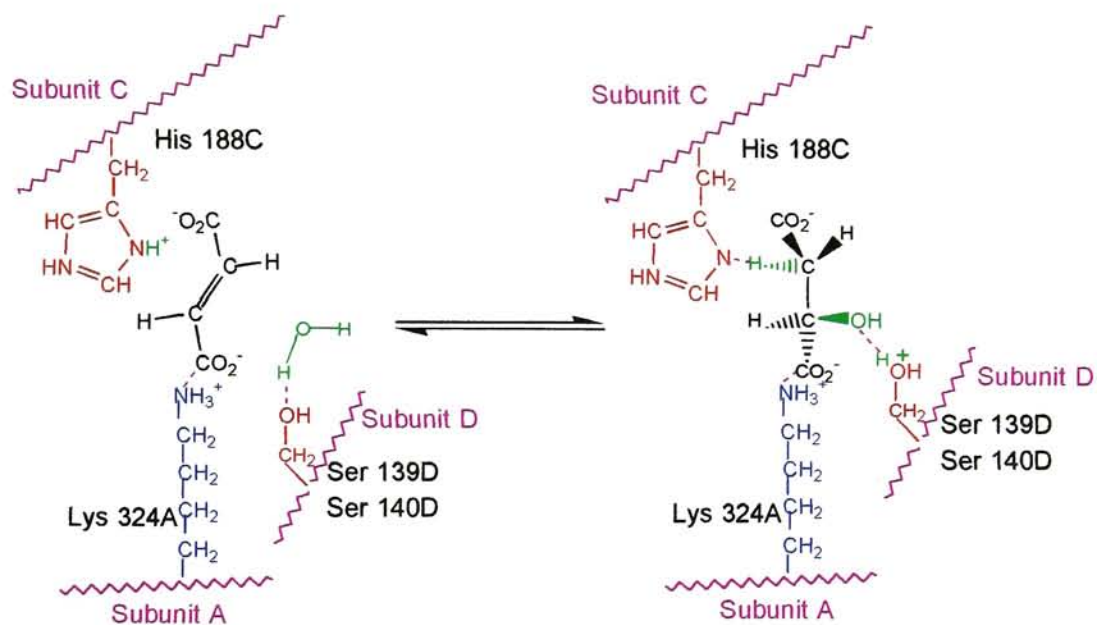


Figure III : The hydration of (*S*)-malate to fumarate in the active site

the negatively charged carboxylate groups of the substrate (**Figure III**). It also helps to position the substrate into the correct orientation for catalysis. Next, either (or both) Ser 139D or Ser 140D (both shown in red) add a hydroxyl group to one side of the double bond of the substrate, while His188C (also shown in red) protonates the other side. The result is a compound that is hydrated stereospecifically. Addition of D₂O proceeds in a similar fashion (**Figure IV**).

Fumarase has been shown to catalyze the hydration of substrates other than fumarate.^{5,11,13,14,15} Many of these substrates are similar in structure to fumarate. These substrates possess a double bond with two anti carboxylate groups (**Scheme IV**). Substitution of X in **Scheme IV** gives rise to the products presented in **Scheme V**. Fluorofumarate gives (*R*)-2-fluoro-2-hydroxysuccinate, instead of (2*R*,3*S*)-3-fluoro-2-hydroxysuccinate (**Scheme VI**). One substrate that is hydrated by fumarase is acetylene dicarboxylate. It is interesting to note that since it has a triple bond instead of a double bond, the carboxylate groups are not anti. The substrate is hydrated in a similar fashion as previously described to give an enol intermediate. It undergoes rearrangement to oxaloacetate (**Scheme VII**) formed by the tautomerization of the enol intermediate.

Deuterated Hydration:

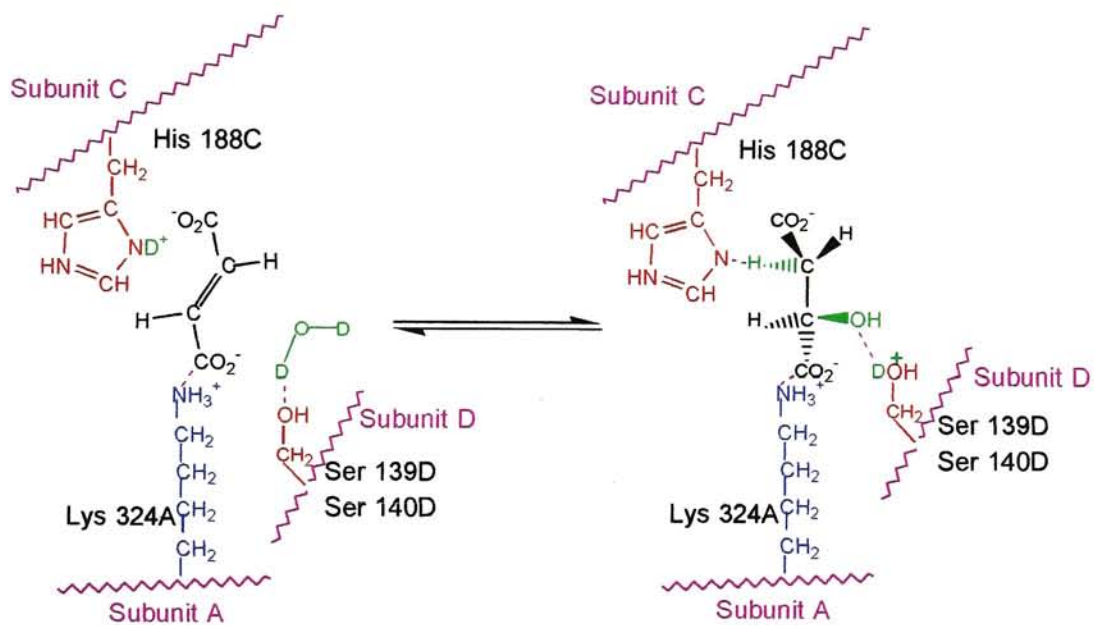
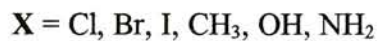
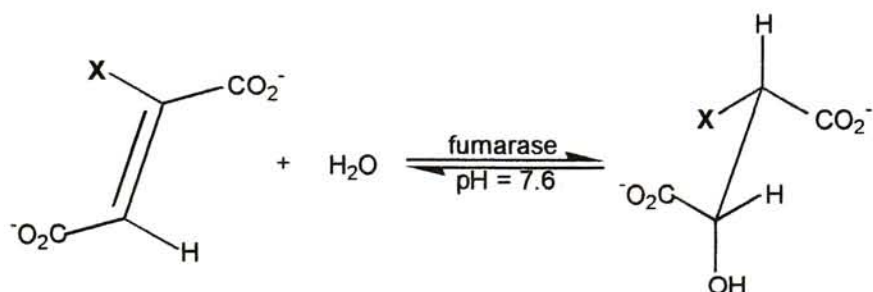
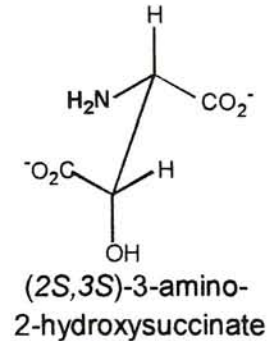
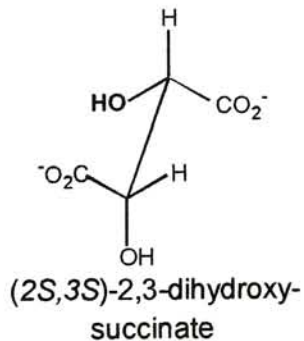
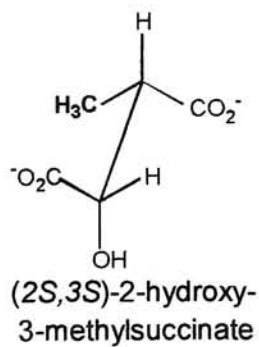
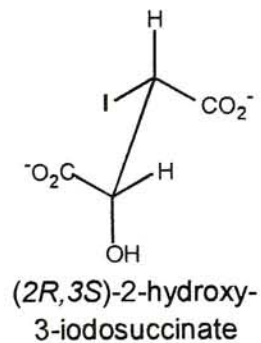
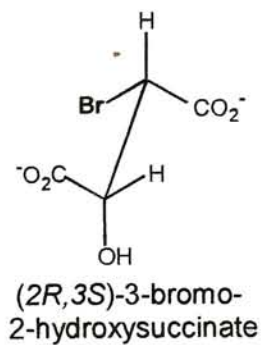
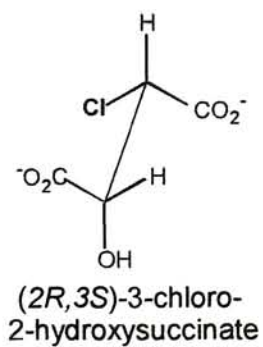


Figure IV : The addition of D₂O (*S*)-malate to fumarate in the active site

Scheme IV

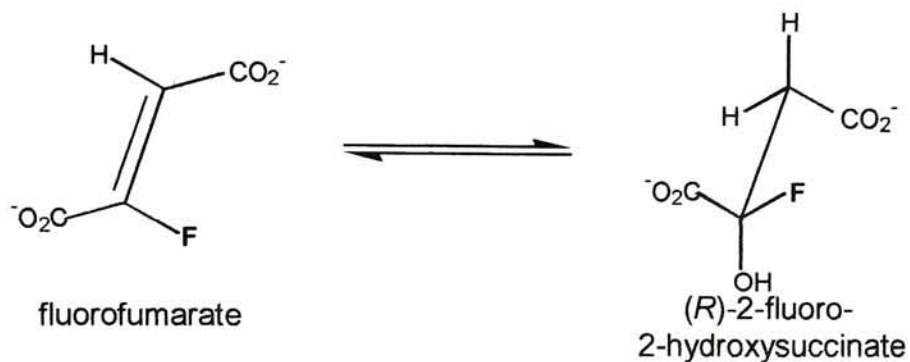


Scheme V

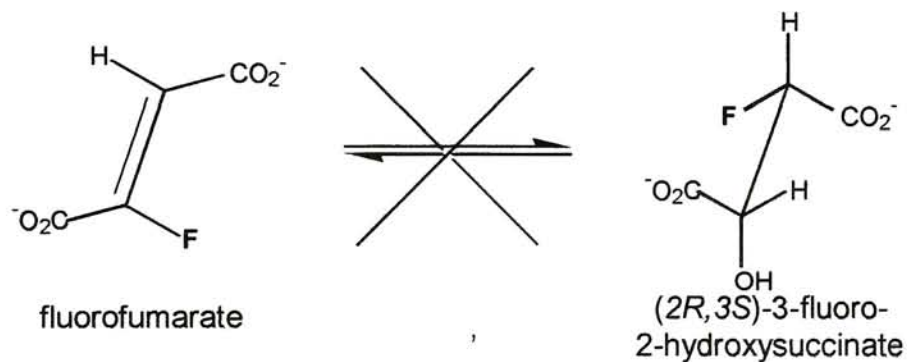


Scheme VI

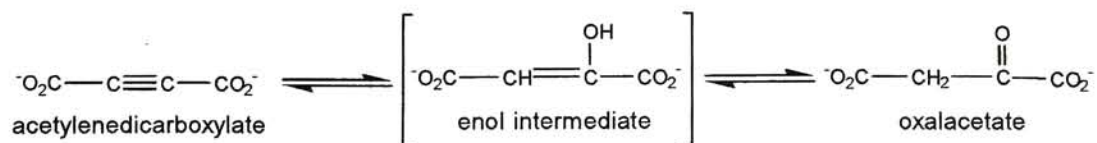
Observed:



Not seen:



Scheme VII



EXPERIMENTAL

General procedures. All reactions were done at room temperature and in disposable glassware and NMR tubes. All spectra were obtained on a 300 Mhz Bruker NMR in a solution of deuterium oxide buffered to pH = 7.5 with NaOD. Fumarase-ammonium sulfate suspension (cat# F 1757), fumaric acid (cat# F 2752), and (*L*)-malic acid monosodium salt (cat# M 9138) were from Sigma Chemical Company, St. Louis, MO. All other chemicals were from Aldrich Chemical Company, Inc., Milwaukee, WI.

Fumarate and (*S*)-malate reactions. (Reactions were followed as previously described,⁸ except the solutions were buffered to pH = 7.5.) Either (*L*)-malic acid monosodium salt or fumaric acid was diluted with deuterium oxide (cat# 15,188-2) to 0.2 M, and buffered to pH = 7.5 with 0.13 M disodium hydrogen phosphate (cat# 21,988-6) and sodium deuterioxide (cat# 17,678-8). The fumarase-ammonium sulfate suspension was diluted 1:20 with deuterium oxide. A charge of 0.2 ml of the fumarase solution and 0.5 ml of the substrate solution (either (*S*)-malate or fumarate) was placed in a NMR tube, shaken, and allowed to react for 72 hours.

Mesaconate and potential substrate reactions (method 1). The following were each substituted for the fumarate substrate in the **fumarate and (*S*)-malate**

reactions procedure: mesaconic acid (cat# 13,104-0), trans-aconitic acid (cat# 12,275-0), trans-glutaconate (cat# 36,953-5), trans,trans-muconic acid (cat# M9,000-3), and trans- β -hydromuconic acid (cat# H1,785-6). Each compound showed no detectable ability to add D₂O when analyzed by NMR, thus the procedure mesaconate and potential substrate reactions (method 2) was implemented.

Mesaconate and potential substrate reactions (method 2). Mesaconate was reacted with fumarase and water as previously described,⁵ except 5 ml of the fumarase-ammonium sulfate suspension was used, and the reaction was run for 14 days. Mesaconate was found to undergo fumarase-promoted hydration. However when trans-aconitate, trans-glutaconate, trans,trans-muconate, and trans- β -hydromuconate were each substituted for mesaconate as described above, no fumarase-promoted hydration was found for any of the reactions when analyzed by NMR.

Fumarate-fumarase inhibition reactions. Mesaconate, trans-aconitate, trans-glutaconate, trans,trans-muconate, and trans- β -hydromuconate were each tested for its ability to inhibit the reaction of fumarate to (*S*)-malate. A solution of 0.2 M fumarate and 0.2 M of each inhibitor was prepared and reacted as described in

fumarate and (S)-malate reactions. For each of reaction, fumarate required a longer period of time to reach equilibration than without the added inhibitor.

RESULTS AND DISCUSSION

Using high field NMR, the two protons β to the hydroxyl group in (*S*)-malate can be easily seen to be nonequivalent diastereotopic. Using a 300 MHz ^1H NMR instrument, the three proton signals of (*S*)-malate are found to be first order; thus, it is label an AMX system. At this resolution, the stereochemistry of the hydration of the fumarate catalyzed by fumarase can easily be studied.

Since fumarate possess two equivalent olefinic protons, a ^1H NMR spectrum shows only one signal (δ 6.56, **Figure V**), and also the 2D COSY spectrum shows no coupling nor interaction with these olefinic protons (δ 6.56, **Figure VI**). The presence of the H_2O or HOD impurity in the heavy water solvent is revealed by a peak of significant size at δ 4.87.

The spectrum for S-malate, however, is found to be quite detailed (**Figure VII**). It has one signal for each of the three protons. These will be labeled H_A , H_M , and H_X for the signals at δ 2.42, δ 2.73, and δ 4.35, respectively. A 2D HETCOR spectrum reveals that H_A and H_M are two protons on the same methylene carbon β to the hydroxyl group, and H_X is the proton that is α to the hydroxyl group. Protons H_A , H_M , and H_X are each doublet of doublets, as shown in the expanded signals in **Figure VIII**. Analyzing the 2D COSY spectrum (**Figure IX**) reveals the fact that each proton is coupling with the other two, and three different J values are observed (**Figure X**). Using the ^1H NMR splittings of S-malate, the values for J_AM , J_AX ,

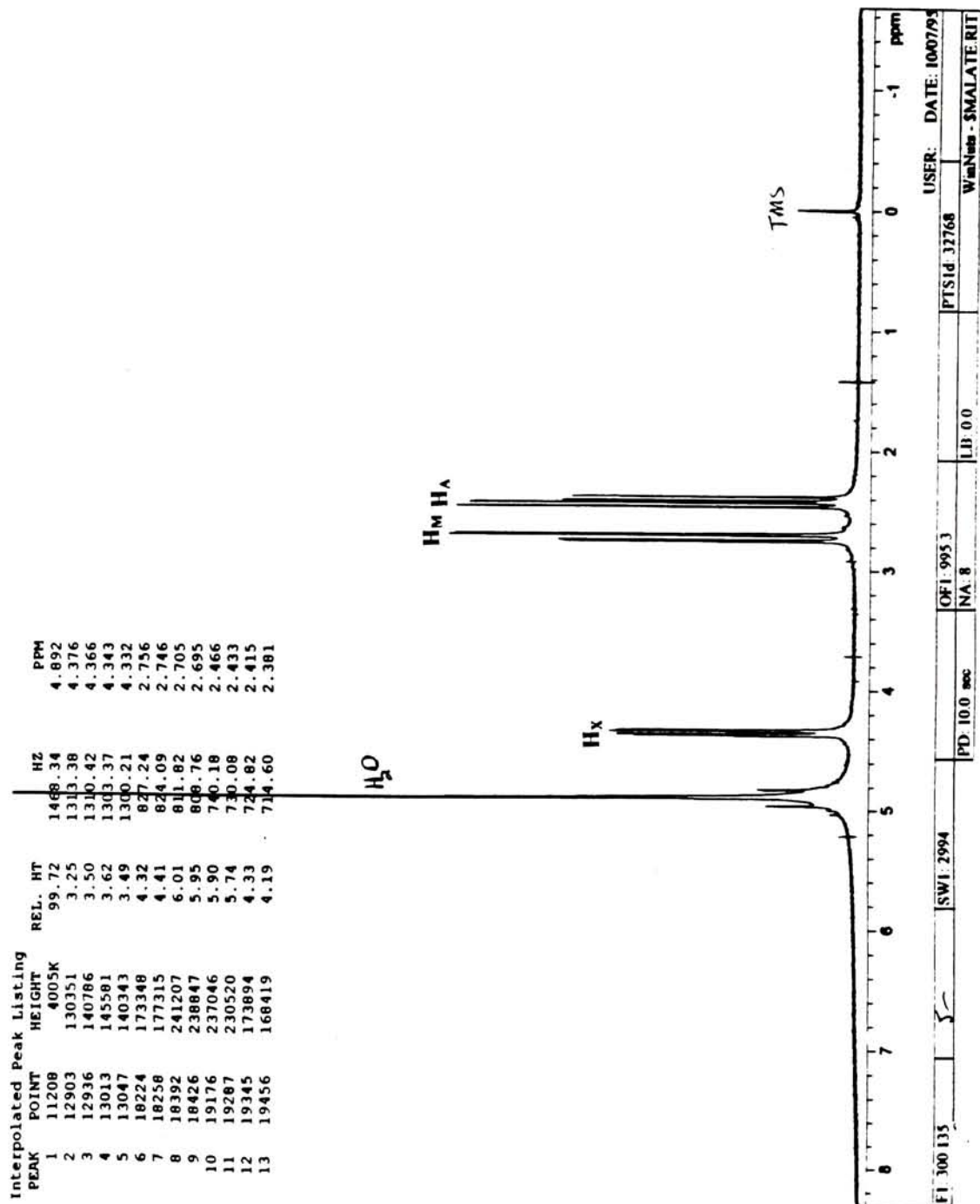


Figure VII : The ^1H NMR spectrum of (S)-malate in D_2O , adjusted to pH = 7.5 with NaOD

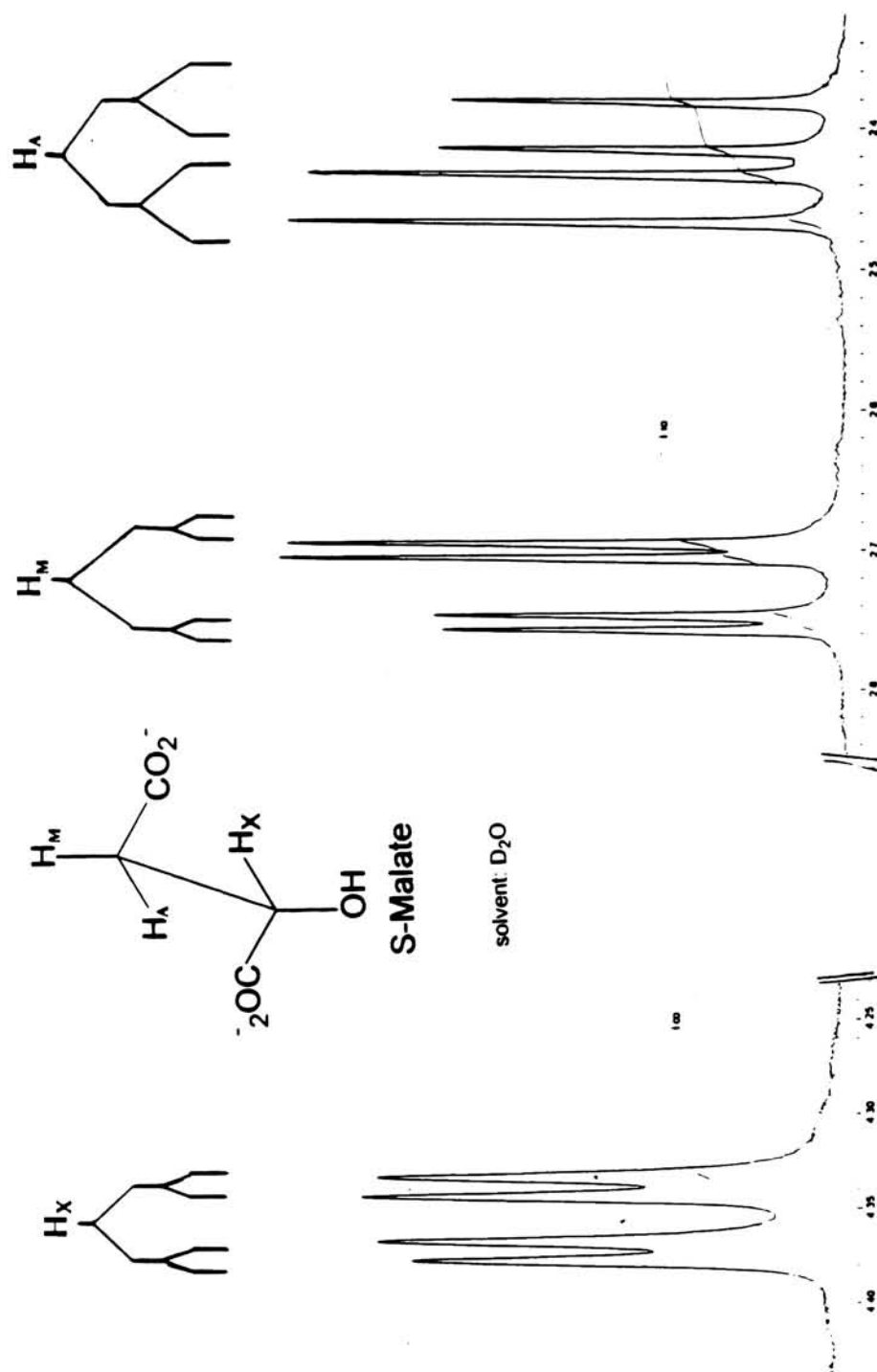


Figure VIII : The labeled 1H -NMR of (S)-malate in D_2O , adjusted to pH = 7.5 with NaOD



COSY.SMX
 F1 PROJ: PROJH1.001
 F2 PROJ: PROJH1.001
 AU PROG: COSY.AUR
 DATE 11-8-95
 SI2 1024
 SI1 512
 SW2 2032.520
 SW1 1016.260
 ND0 1
 MDW2 S
 MDW1 S
 SSB2 0
 SSB1 0
 MC2 M
 PLIM ROW: F1 7.434P
 F2 6.75P
 AND COLUMN: F1 7.434P
 F2 6.75P
 D1 1.0000000
 P1 11.50
 RGA 0.0
 RD 0.0
 PW 0.0
 DE 310.00
 NS 8
 DS 2
 DO .0000030
 P3 5.80
 NE 128
 IN .0004920

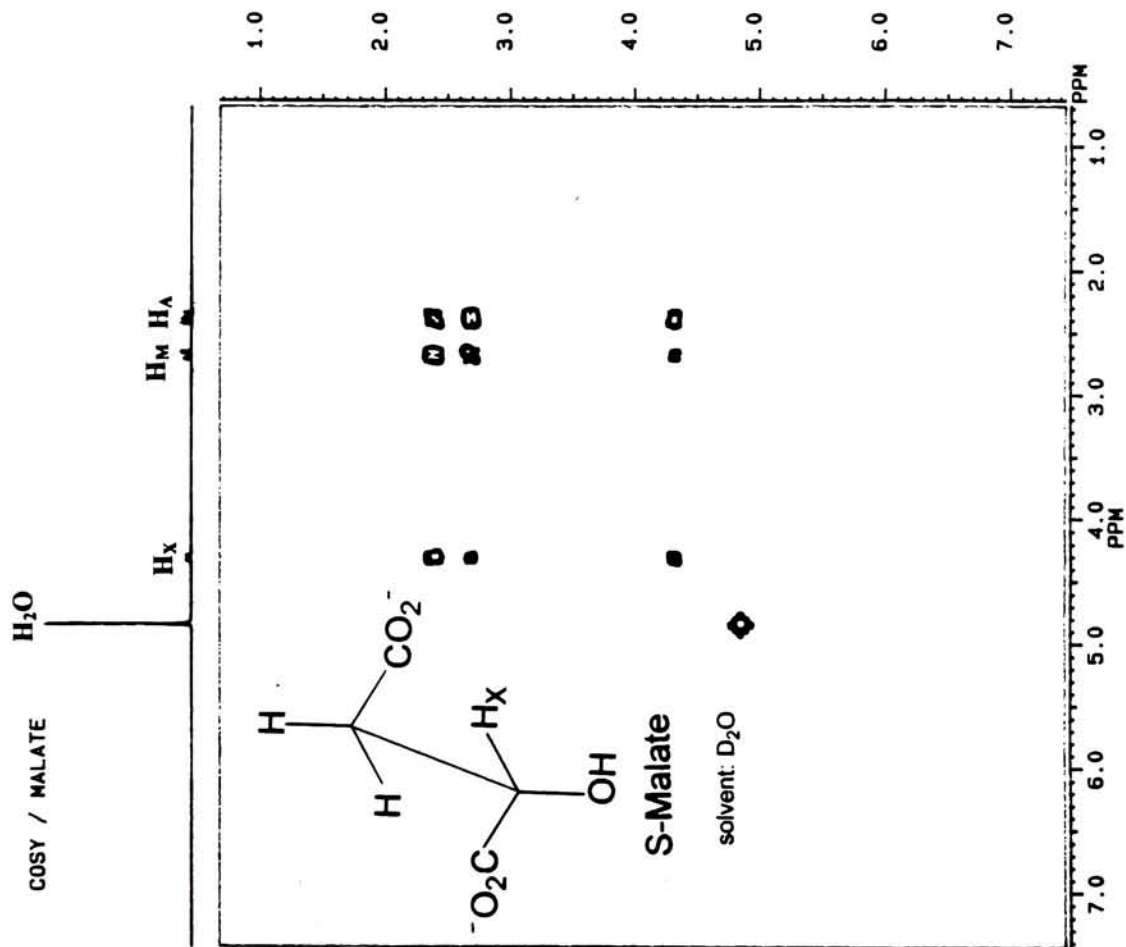


Figure IX : The 2D COSY of (S)-malate in D₂O, adjusted to pH = 7.5 with NaOD

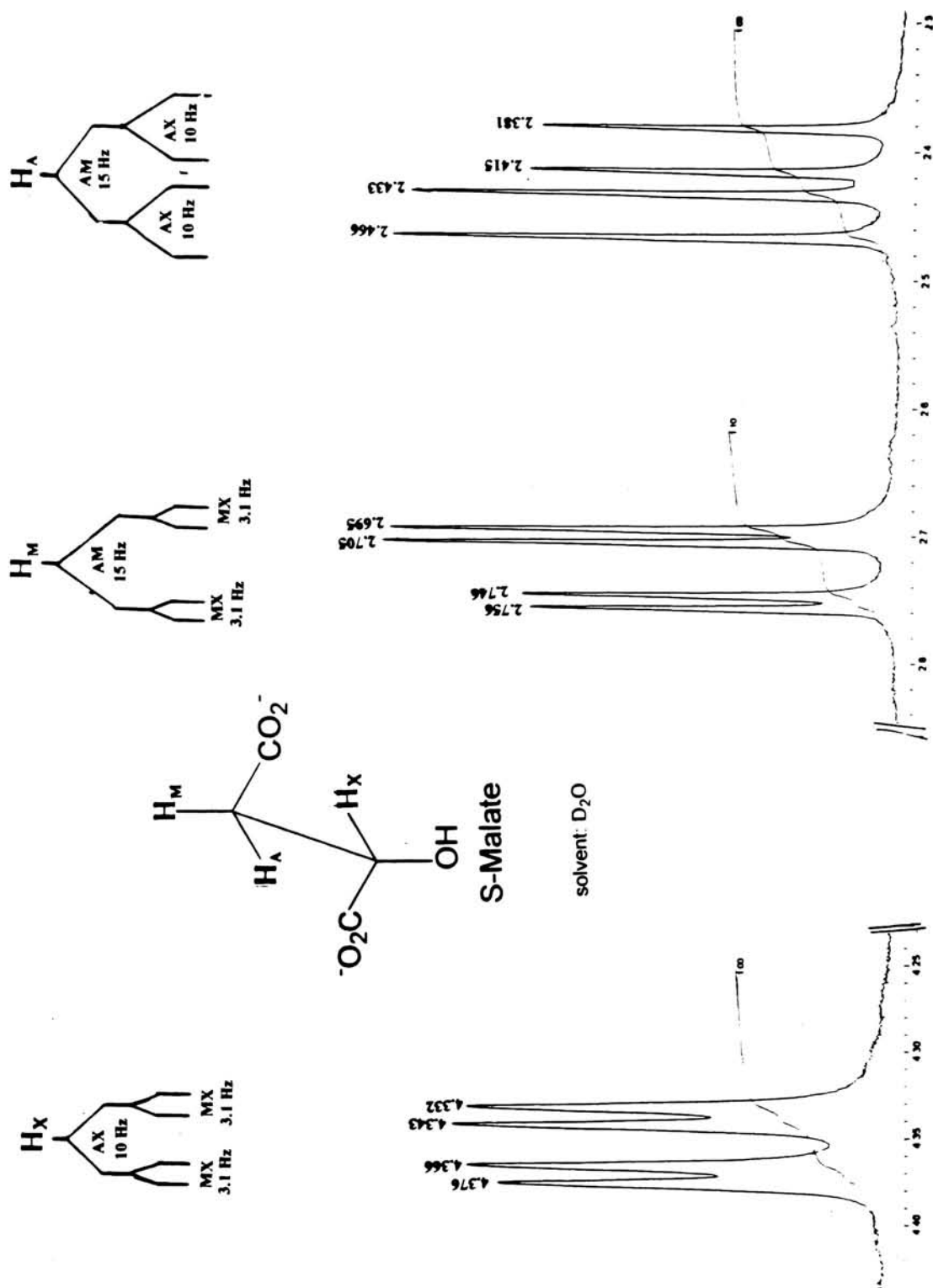


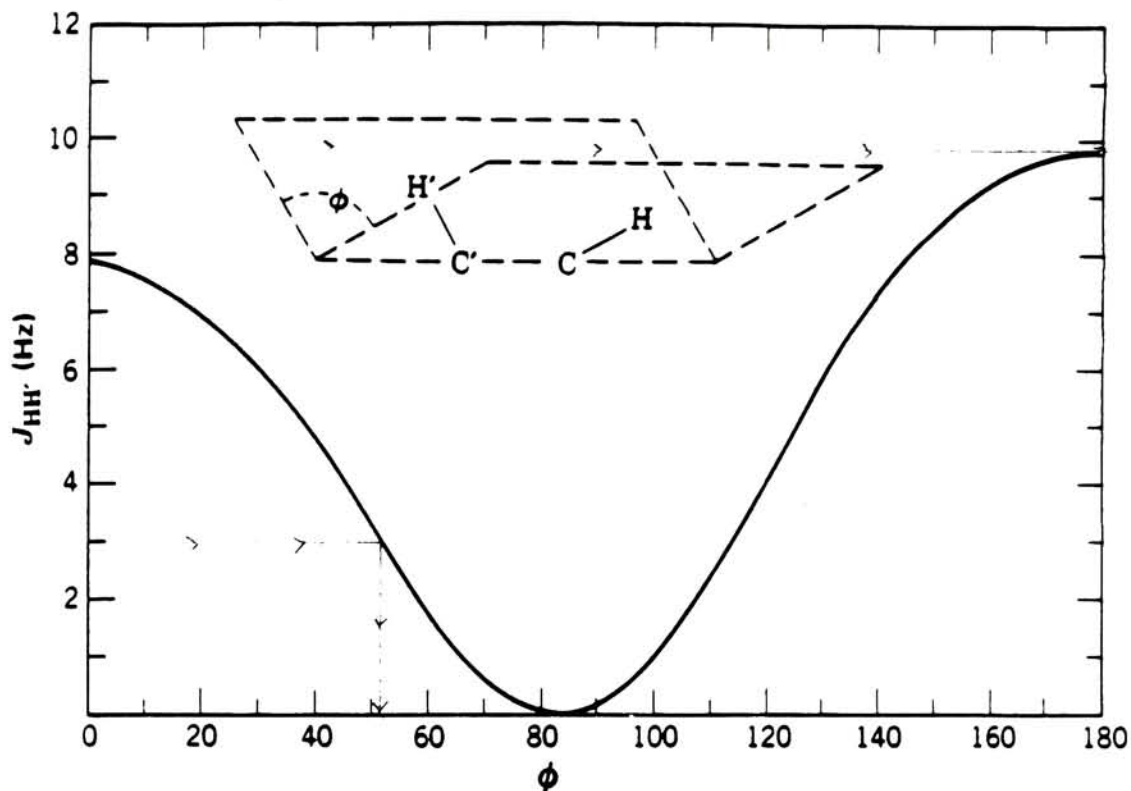
Figure X : Coupling constants of the labeled ^1H NMR of (S)-malate in D_2O , adjusted to pH = 7.5 with NaOD

and J_{MX} are assigned as, respectively 15 Hz, 10 Hz, and 3.1 Hz, based on the discussion below.

Proton H_X is responsible for the farthest downfield signal (δ 4.35), because of the added deshielding effect of the hydroxyl group. Protons H_A and H_M can be assigned by two methods. One is by using a vicinal Karplus correlation, and the other is done by using 1D ^1H -NMR NOE difference spectroscopy.

The relationship between dihedral angle and J coupling values is displayed in the vicinal Karplus correlation graph (**Figure XI**). Using the coupling constant for J_{AX} (3.1 Hz) on this graph, a dihedral angle (ϕ) of about 50° is suggested; this is a close to the angle of 60° expected for H_M and H_X assuming that the Newman projection in **Figure XI** is the predominate structure. Similarly, a coupling constant of 10 Hz for J_{AX} , suggests a dihedral angle of 180° ; this matches the angle of the H_A/H_X geometry in the same projection.

The second way that H_A and H_X can be assigned is by taking advantage of proton-proton, through-space distances as measured by NOE Difference methods. The nuclear Overhauser effect will result in the enhancement of the signals of protons separated by a distance of 4 Å or less from the proton that has been irradiated. Since enhancement of peaks is sometimes difficult to see, it is beneficial to subtract out an “unirradiated” spectrum from the irradiated spectrum. By doing this, unenhanced signals (due to protons with no close neighbors) give rise to virtually nonexistent peaks. Enhanced signals, however, give rise to substantial peaks and are thus easily distinguished from the others. Looking at a spectrum of (*S*)-malate that has been



The vicinal Karplus correlation. Relationship between dihedral angle (ϕ) and coupling constant for vicinal protons.

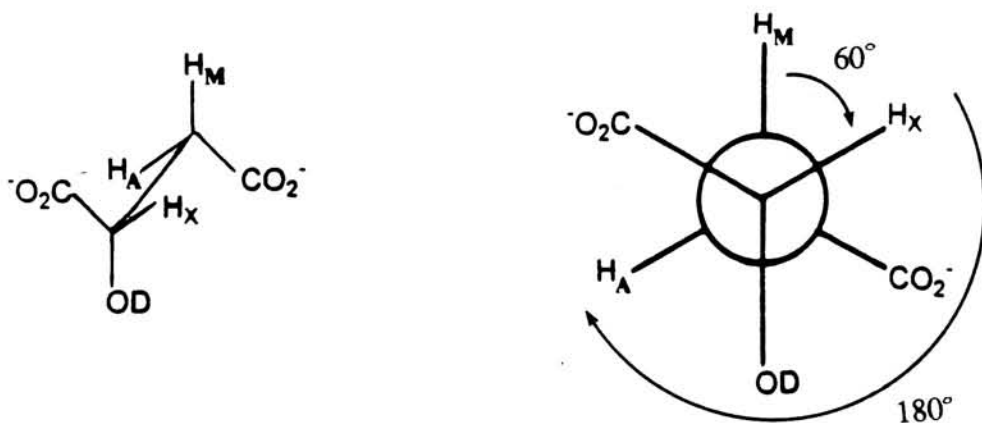


Figure XI : Vicinal Karplus correlation chart¹⁶

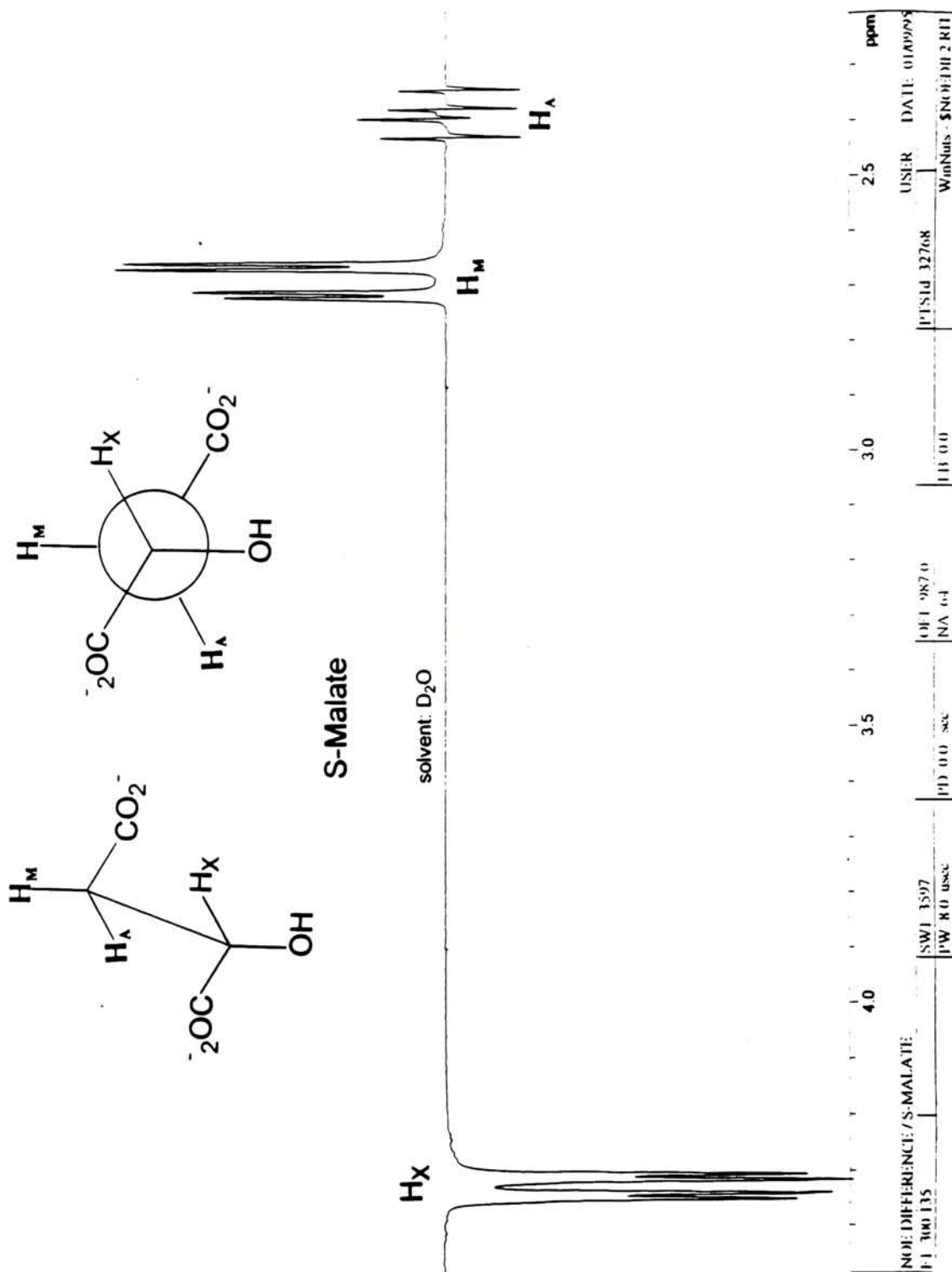


Figure XII : The labeled ¹H-NMR NOE Difference (irradiated at δ 4.35) of (S)-malate in D₂O, adjusted to pH = 7.5 with NaOD

irradiated at H_X (δ 4.35, **Figure XII**), it can be seen that H_M is enhanced and H_A is not. So, we can conclude that H_M is the one that is in closer proximity to H_X , which is consistent with the 60° dihedral angle. Since H_A shows no enhancement, it can be concluded that H_X and H_A are not close. A spectrum that has been irradiated at H_A (**Figure XIII**), suggests that H_A is close enough to H_M to cause an enhancement. It can also be concluded that the two protons H_A and H_X are far apart, since H_X was not enhanced (consistent with a dihedral angle of 180°).

When either fumarate or S-malate are allowed to react with deuterium oxide (adjusted to a pH = 7.6 with sodium deuterioxide) and fumarase until equilibrium (72 hours) is reached, they result in a similar spectrum (shown in **Figure XIV**). This spectrum shows that fumarate and deuterated S-malate are present. More to the point, the H_A and H_X signals of S-malate are present, but H_M (δ 2.73) is absent. H_A and H_X are no longer doublet of doublets; they are both doublets. Also, the 2D COSY spectrum (**Figure XV**) shows that only H_A and H_X are coupled. These observations can be explained by the position of the deuterium atom. As described earlier, we expect that fumarate places a deuterium anti to the OD group, the H_M signal disappears leaving only H_A and H_X (**Figure XVI**). The splitting patterns of H_A and H_X reveal a coupling constant of 10 Hz (J_{AX}). This is in agreement with expectations, described above, based on vicinal coupling. It is also consistent with the loss of any coupling from H_M , since it has been replaced by D which has only negligibly couples to H_A and H_X . Thus fumarase hydrates fumarate stereospecifically,

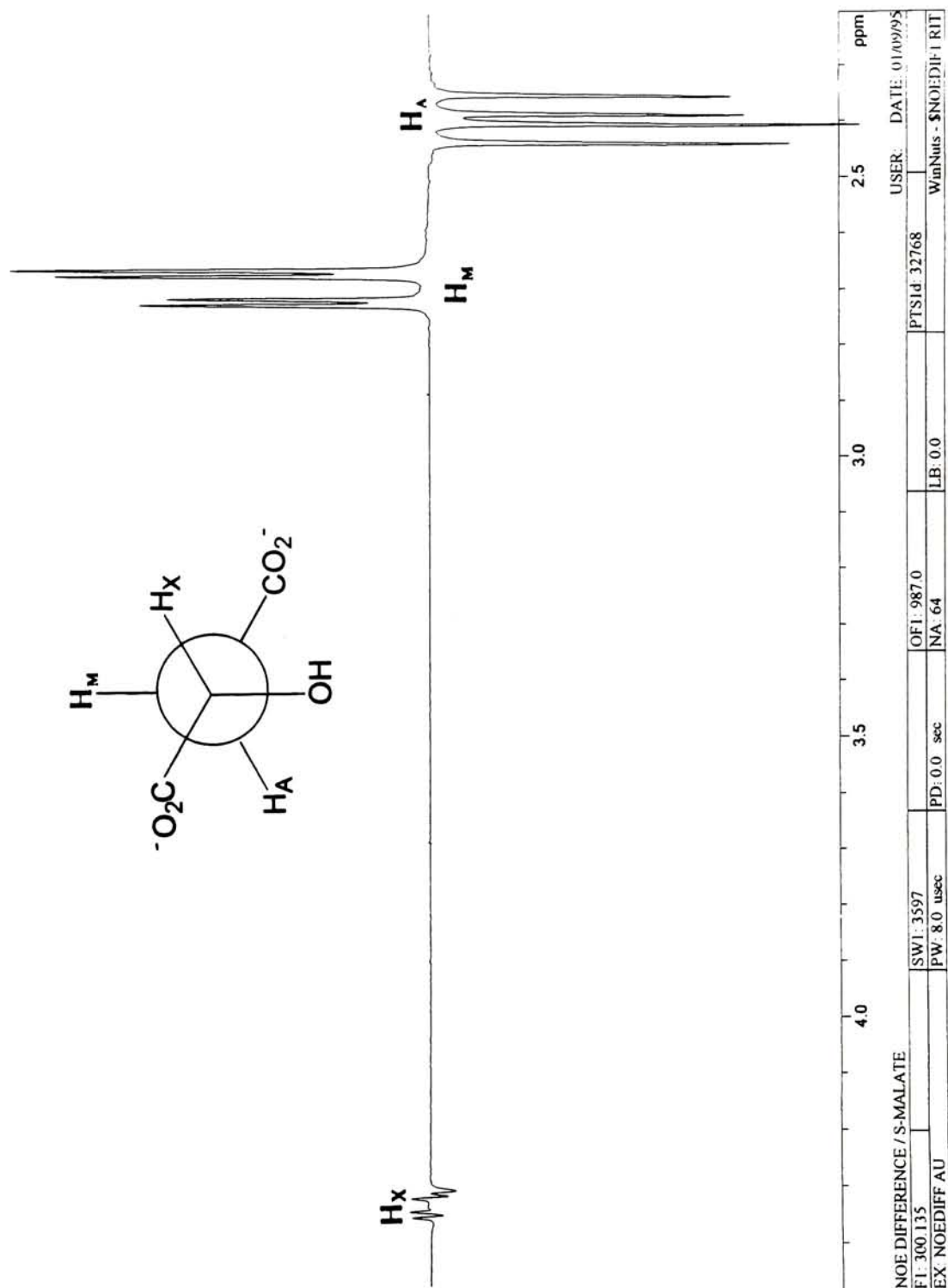


Figure XIII : The labeled ¹H-NMR NOE Difference (irradiated at δ 2.42) of (S)-malate in D₂O, adjusted to pH = 7.5 with NaOD

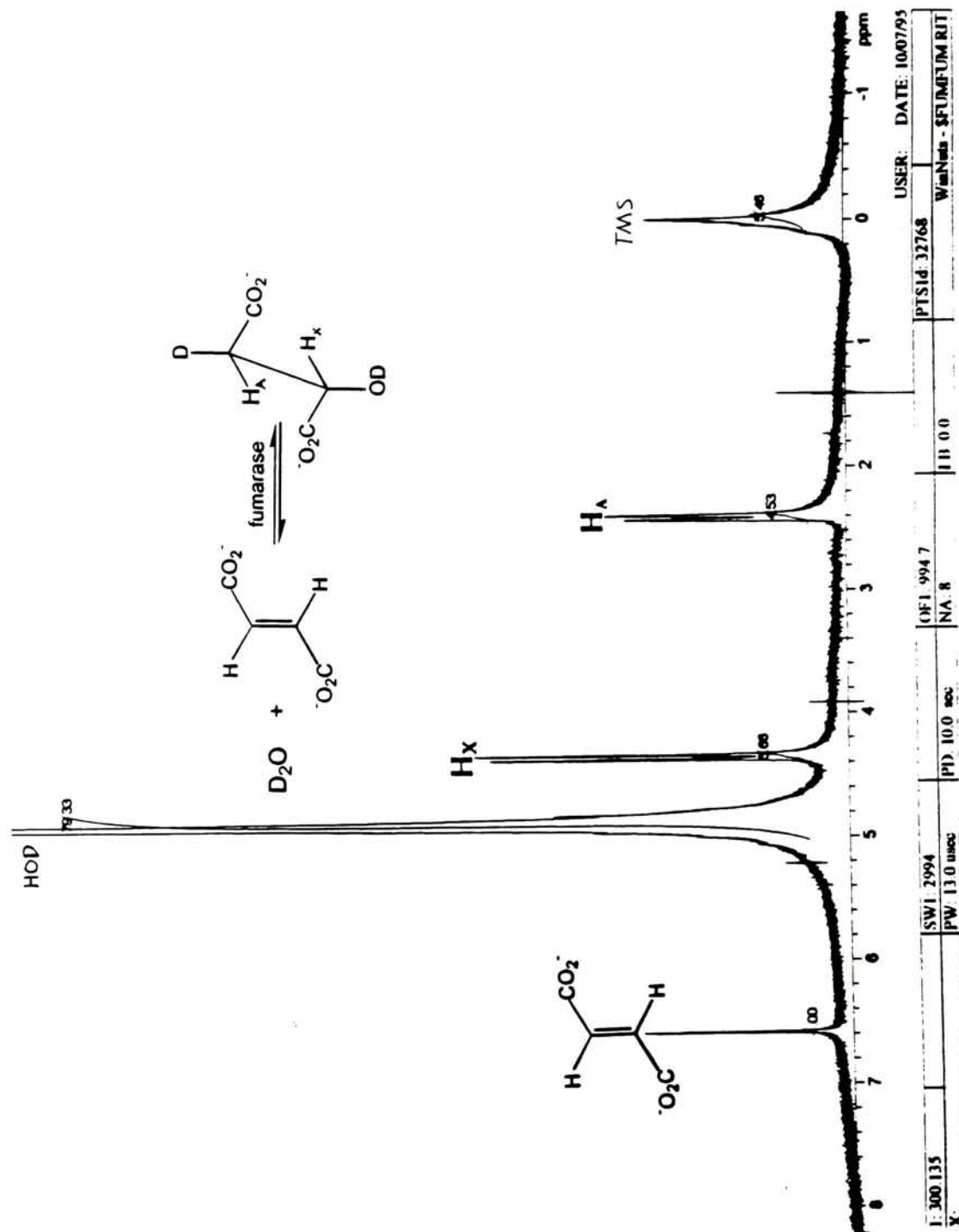


Figure XIV : The labeled ¹H-NMR of (S)-malate and fumarase in D₂O, adjusted to pH = 7.5 with NaOD after equilibration (72 hours)

DEPT COSY / FUMARATE WITH FUMARASE



COSYPHDQ.SMX
F1 PROJ:
F2 PROJ:
AU PROJ:
AU PROJ:
COSYPHDQ.AU
DATE 28-8-85

812 2048
811 2048
8M2 1382.758
8M1 896.379
ND0 2

WDW2 8
WDW1 8
8882 2
8881 2
MC2 W
PLIM ROW:
F1 6.745P
F2 2.109P
AND COLUMN:
F1 6.745P
F2 2.109P
D1 2.0000000
P1 11.50
D0 .0000030
D3 .0000030
R0 0.0 0.0
RW 451.00
DE 16
NS 2
DS 512
NE .0003590
IN

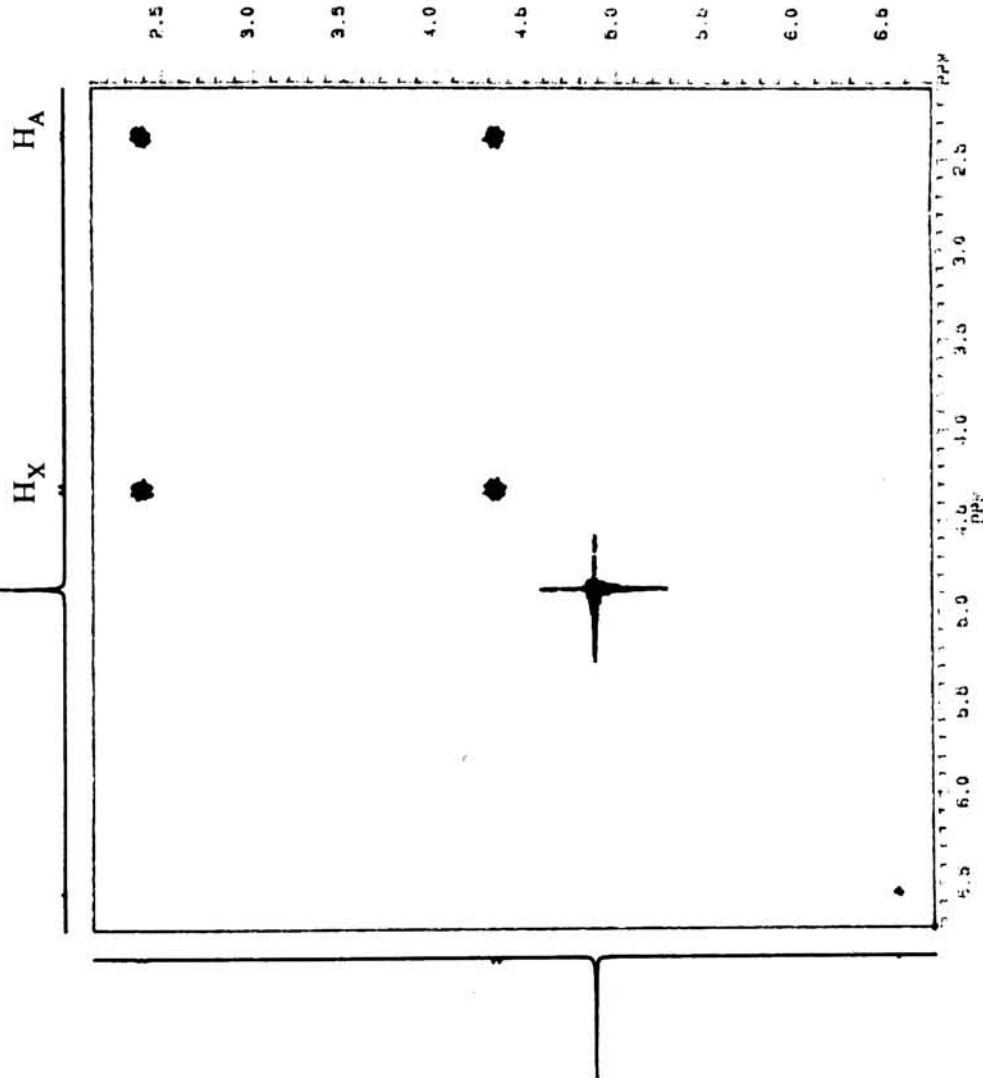


Figure XV : The 2D COSY of (S)-malate and fumarate in D₂O, adjusted to pH = 7.5 with NaOD after equilibration (72 hours)

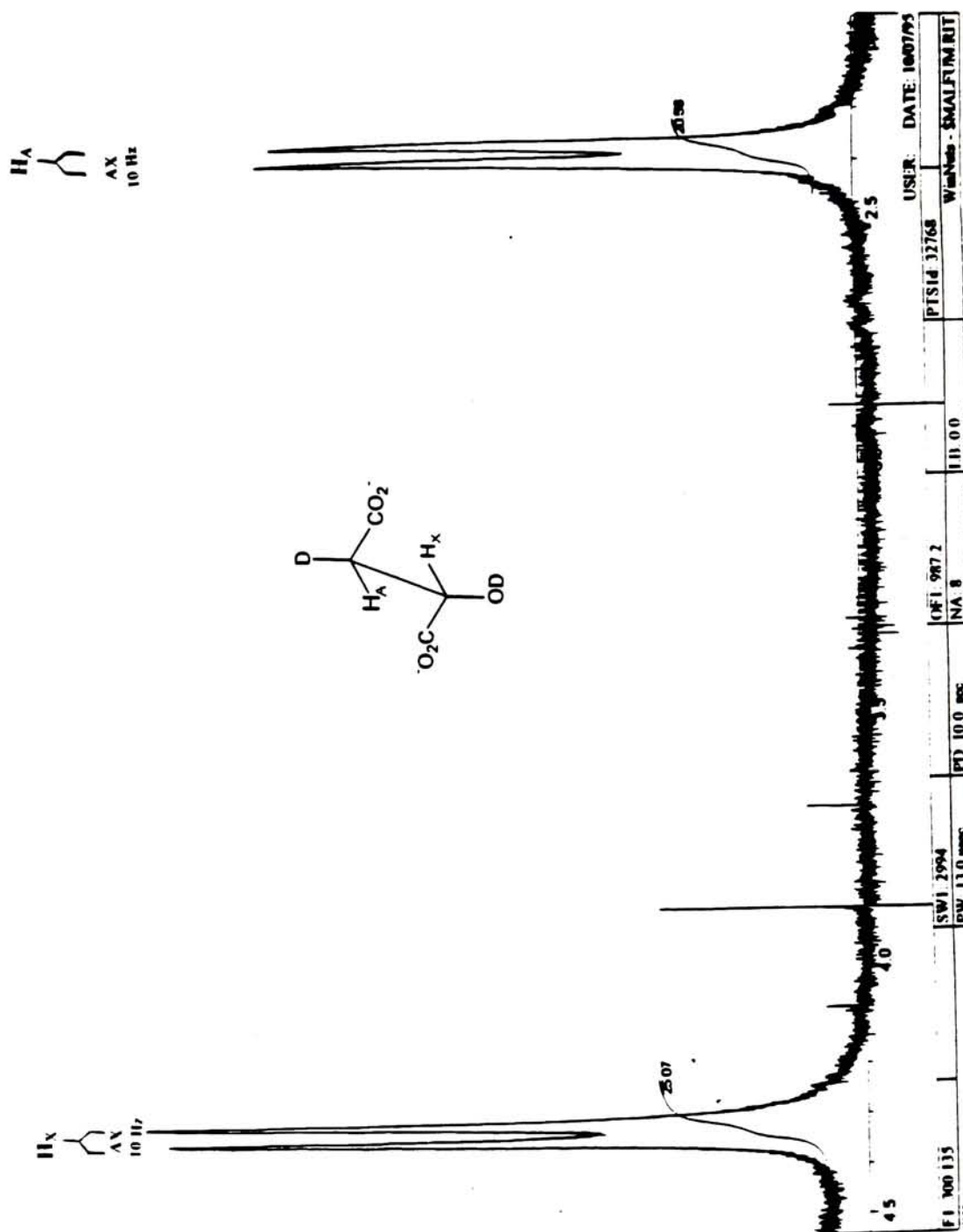


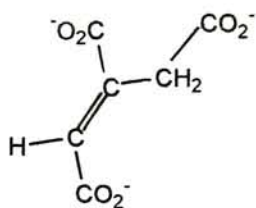
Figure XVI : Close-up of deuterated (S)-malate peaks of the labeled ^1H NMR of (S)-malate and fumarase in D_2O , adjusted to $\text{pH} = 7.5$ with NaOD after equilibration

as described above.

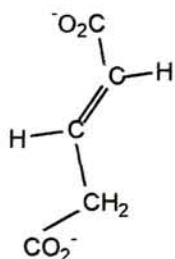
Since fumarase had been found to hydrate the double bonds of molecules that are similar in structure to (*S*)-malate⁵, investigation of which substrates could be synthetically transformed was carried out. This information also might be beneficial in learning more about the active site of the enzyme.

Several potential substrates were selected to be tested for the catalyzed-hydration by fumarase. The method of selection was as follows: the potential substrate should have 1) two carboxylate groups, 2) a double bond between the two carboxylate groups, 3) the carboxylate groups should be on opposite sides of the double bond, 4) it should have a relatively low molecular weight, 5) and it should be commercially available.

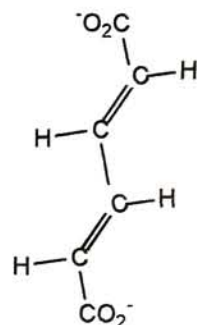
The potential substrates that were selected for study included: trans-aconitate, trans-glutaconate, trans- β -hydromucconate, and trans,trans-muconate (**Figure XVII**). Meseaconate, which had been previously reported to work,⁵ was allowed to react with deuterium oxide and fumarase, buffered at pH = 7.5. This buffer was prepared similarly to that used in the reactions of fumarate and S-malate. Hydration of each of the substrates was not detected by ¹H-NMR nor ¹³C-NMR. Taking into account that the reaction would likely proceed at a slower rate than fumarate, the concentration of fumarase was increased 10,000-fold. This then afforded a very small amount of hydrated product, as per weak NMR signals.



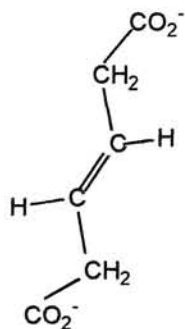
trans-aconitate



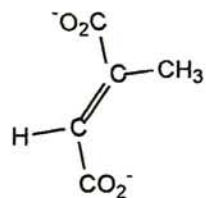
trans-glutaconate



trans,trans-muconate



trans- β -hydromuconate



mesaconate

Figure XVII : Mesaconate and other substrates proposed for fumarase-promoted hydration

Duplicate reactions were attempted, substituting each of the potential substrates for mesaconate. After no product was found, the duration of the reaction for each of potential substrates (**Figure XVII**) was increased from 3 days to 14 days. Again, no detectable hydration was observed. However, these compounds were found to act as a competitive inhibitors when added to the fumarate-fumarase reaction. This result is understandable, since most compounds with a carboxylate group would compete for the positively charged binding group (Lys 324, in fumarase C from *Escherichia coli*). As a result the inhibitor would bind to the active site, diminishing the number of active sites available for the fumarate substrate to bind.

Fumarase-promoted hydration is only synthetically viable for synthesizing (*S*)-malate, (2*R*,3*S*)-3-chloro-2-hydroxysuccinate, and (*S*)-3-Fluoro-oxalacetate.¹⁵ The slow reaction rates and high cost of fumarase prohibit it from being useful in synthesizing other compounds. In addition, fumarase will only accept a small number of substrates.

PART II

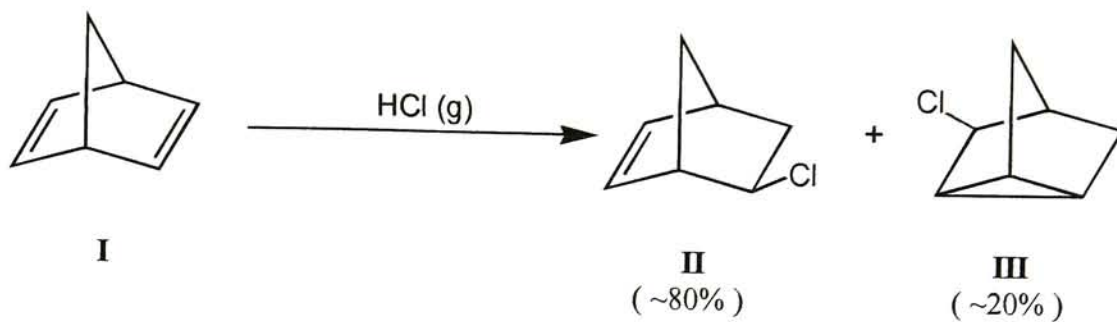
ALUMINA-CATALYZED HYDROCHLORINATION OF ALKENE DOUBLE BONDS

INTRODUCTION

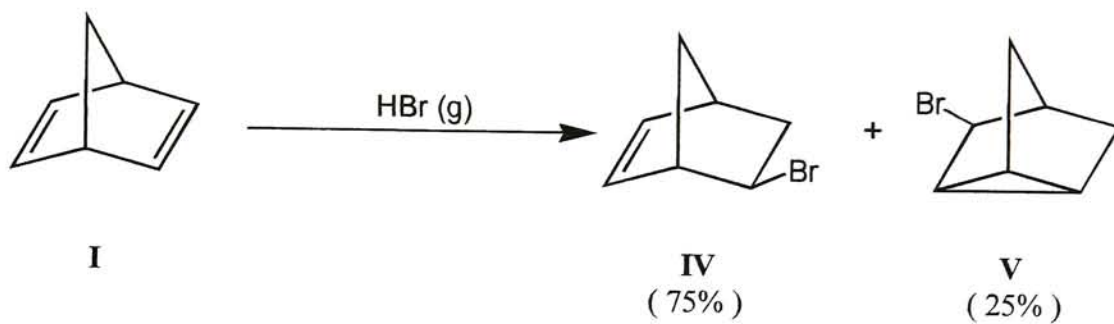
It has been found that norbornadiene (**I**, bicyclo[2.2.1]heptadiene) undergoes hydrochlorination when hydrogen chloride gas is allowed to bubble through a solution of norbornadiene.^{1,17} This results in the formation of two isomers, exo-5-chloronorbornene (**II**) and 3-chloronortricyclene (**III**), as seen in **Scheme VIII**. This reaction gives mainly the norbornenyl adduct, **II**. Likewise, hydrobromination of norbornadiene (**I**) gives exo-5-bromonorbornene (**IV**) and 3-bromonortricyclene (**V**), with isomer **IV** again in greater amount¹⁷ (see **Scheme IX**). These two reactions are interesting since most ionic reactions with norbornadiene (**I**) result in predominately the nortricyclyl adduct, due to a facile homoallylic rearrangement.^{17,18,19}

The addition of hydrogen halides to norbornadiene gives two isomers, suggesting certain intermediates. When a haloacid is added to norbornadiene, it protonates one of the double bonds to form a carbocation intermediate. Experimental results (product composition determinations) suggest that the cation is not localized on just one carbon atom. Three cationic intermediates are proposed and are shown in **Scheme X**. A method by which these carbocations can be visualized is presented in **Schemes XI** through **XIII**. First, the norbornadiene molecule (**I**) is protonated to give the carbocation **VIa** (**Scheme XI**). Next (**Scheme XII**), the π -electrons in the double bond of **VIa** can shift to create a sigma bond between positions 2 and 6 (**VIb**),

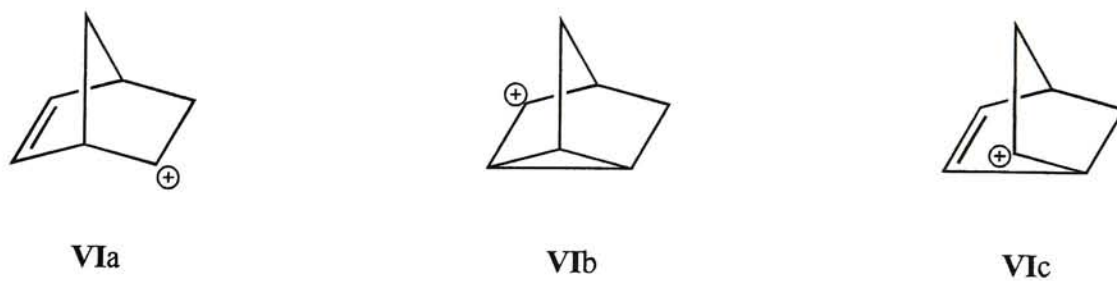
Scheme VIII



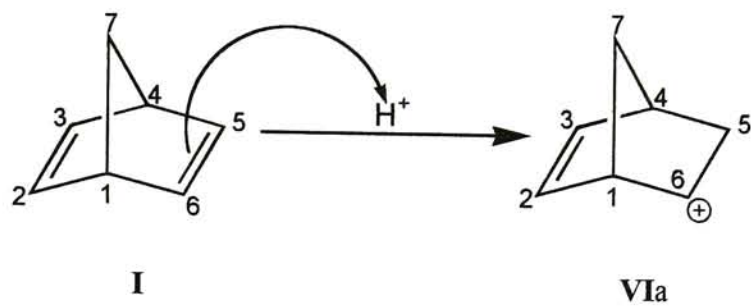
Scheme IX



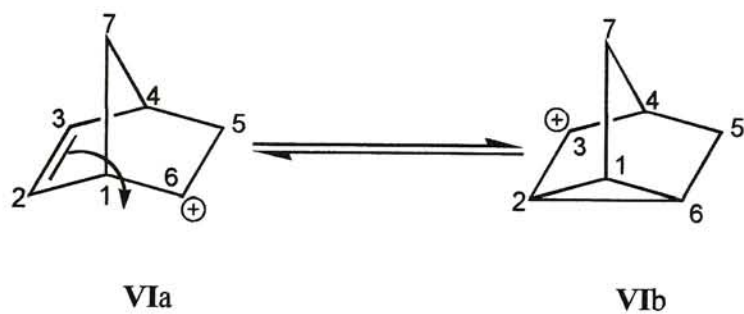
Scheme X



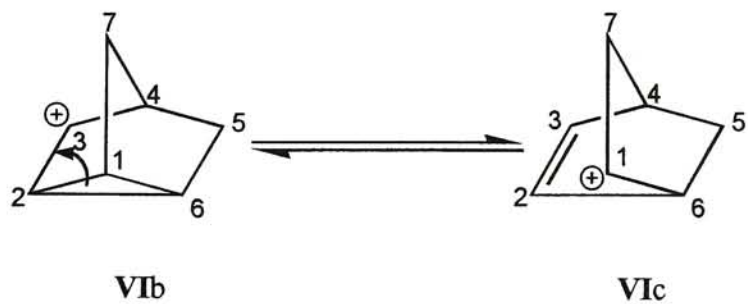
Scheme XI



Scheme XII



Scheme XIII

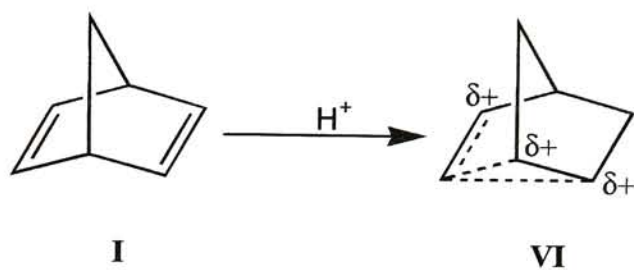


leaving a positive charge on position 3. The electron pair making up the 1,2 sigma bond in **VIb** can then migrate (**Scheme XIII**), creating a double bond between positions 2 and 3; this results in a positive charge on position 1 (**VIc**). The net result of this movement of electron pairs is a carbocation delocalized over three carbon atoms, assuming **VIa**, **VIb**, and **VIc** are resonance forms.

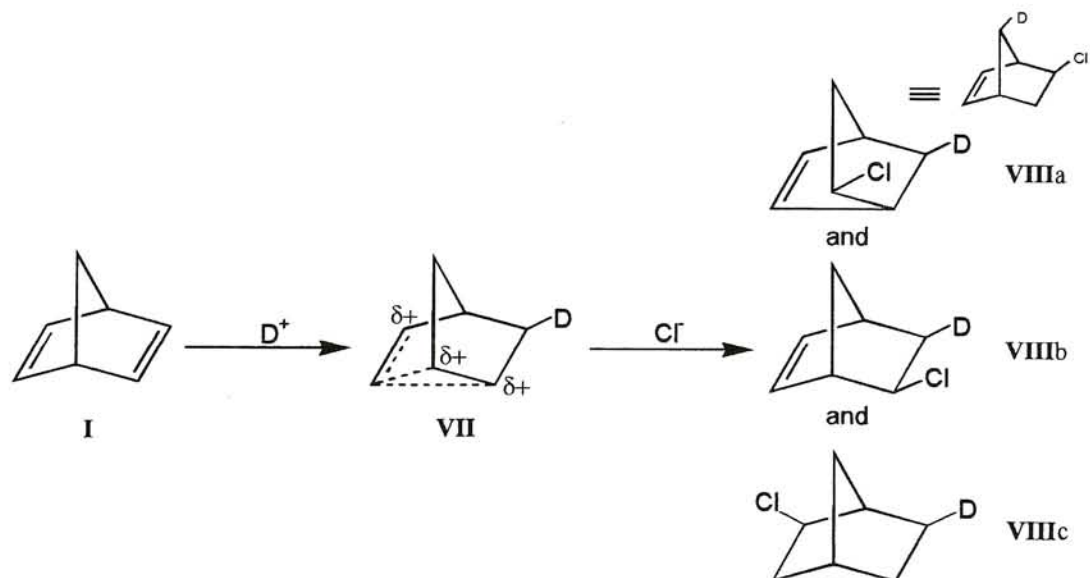
A major issue in the foregoing is that of timing. Are intermediates **VIa**, **VIb**, **VIc** formed sequentially, or are they merely resonance forms of a single intermediate? If the latter is the case, the way of writing the carbocation intermediate is as a bridged ion (**Scheme XIV**). Intermediate **VI** has a partial positive charge on three carbons, and a negatively charged group such as chlorine or bromine can add nucleophilically to any one of the three positions. Evidence for the positive charge on the three positions arises from the experiment in which deuterium chloride is bubbled into a solution containing norbornadiene.¹ Analysis of the products reveals three isomers (**Scheme XV**), corresponding to chloride attacking each one of the three possible positions of positive charge.

When hydrogen chloride is bubbled into a solution containing norbornadiene, a similar reaction takes place. Norbornadiene is protonated to give, for example, a delocalized carbocation intermediate, and chloride attacks the three charged positions (**Scheme XVI**). It is clear in **Scheme XVI** that two of the three isomers (**II** and **IIa**) obtained are merely enantiomers of exo-5-chloronorbornene (**Scheme XVII**).

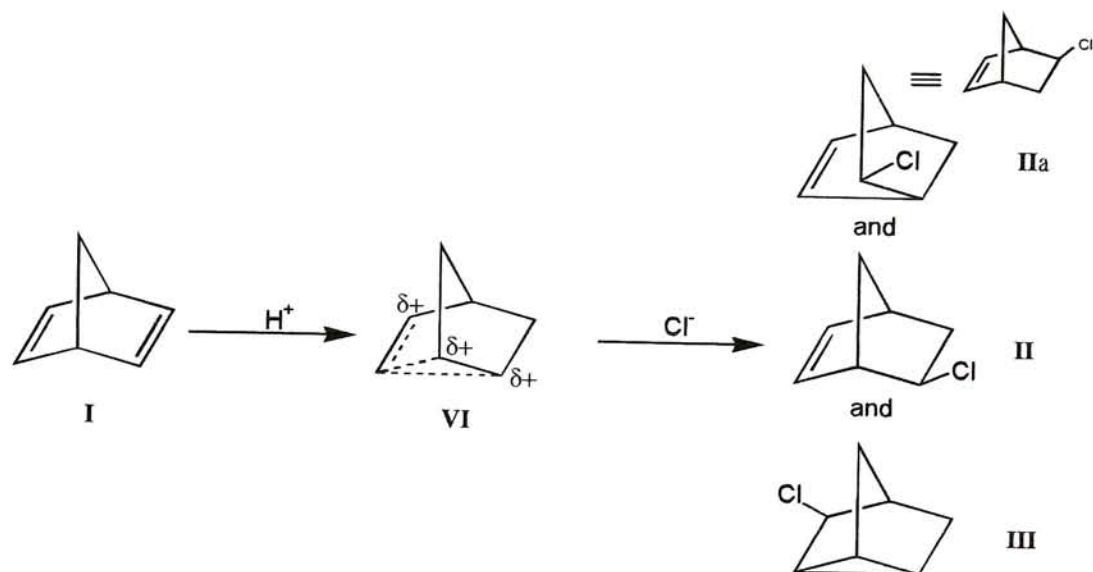
Scheme XIV



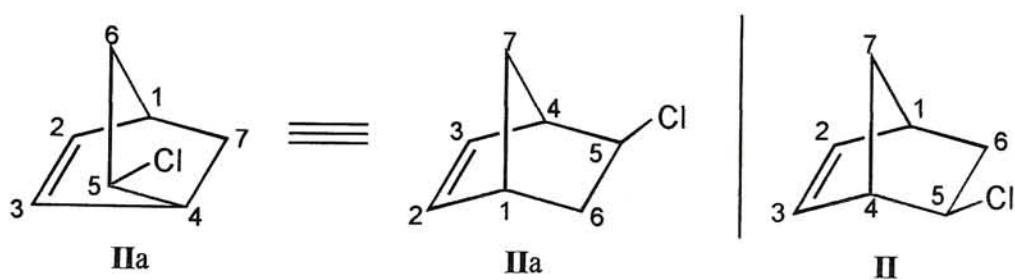
Scheme XV



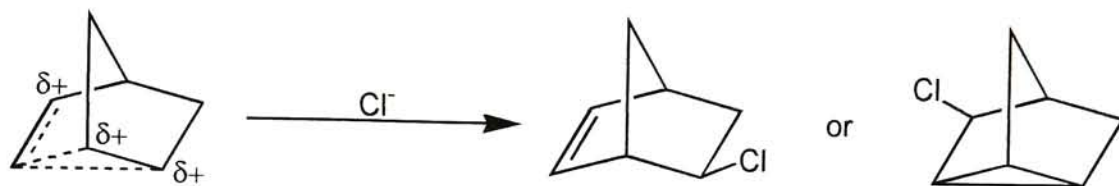
Scheme XVI



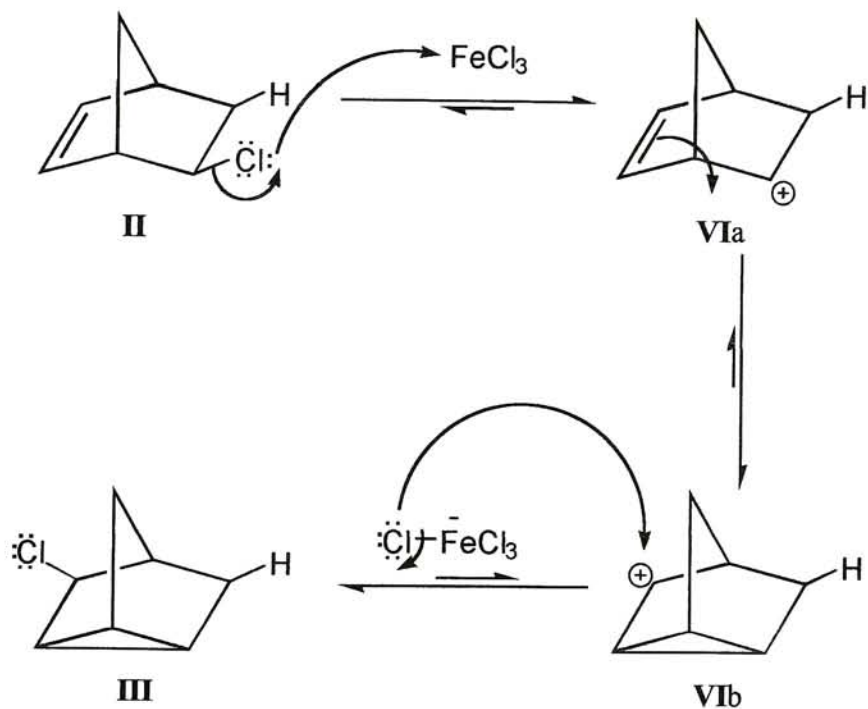
Scheme XVII



Scheme XVIII



Scheme XIX



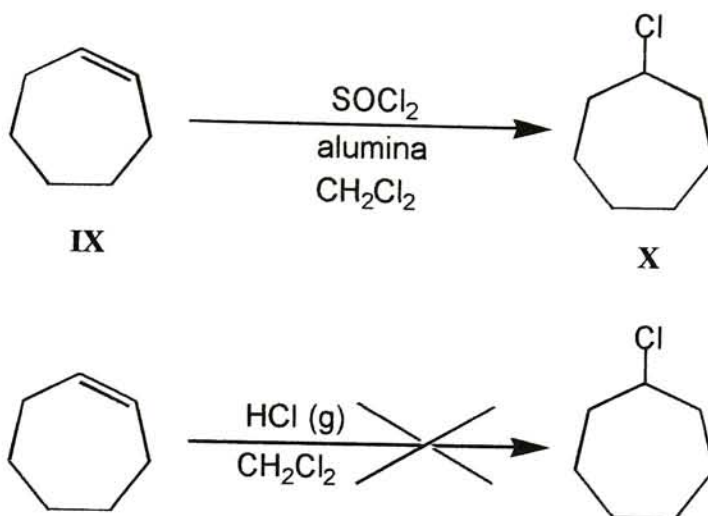
Thus, only two products are observed when hydrochlorination of norbornadiene is carried out (**Scheme XVIII** and **Scheme VIII**) and analyzed by gas chromatography.

When the products obtained from **Scheme VIII** are heated with anhydrous ferric chloride, most of the norbornenyl adduct is converted to the nortricycyl adduct in a ratio of 5% **II** / 95% **III**.¹⁷ This suggests that the thermodynamically more stable compound is the nortricycyl compound (**III**). We propose that the olefinic chloride (**II**), the predominate product in the earlier HCl addition and in our alumina promoted reaction below, is the kinetic product. **Scheme XIX** rationalizes the thermodynamic control equilibrium process.

Even though hydrochlorination and hydrobromination of double bonds have been done in the past using gaseous HCl and HBr, respectively, there are many problems associated with this method. Gaseous hydrogen halides are toxic and corrosive, so special caution must be taken in handling these compounds. In addition to this, gases are generally much harder to handle than solids and liquids. Finally, alkenes do not readily undergo HCl additions unless the hydrocarbon is either highly strained or substituted such that very stable carbocations are formed.

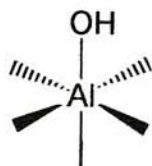
An easier way to hydrochlorinate a double bond is to use alumina or silica gel and a chlorinating agent, such as thionyl chloride or oxalyl chloride. It has been found that alumina mixed with thionyl chloride converts cycloheptene (**IX**) to chlorocycloheptane (**X**), while hydrogen chloride undergoes no detectable reaction with cycloheptane under otherwise identical conditions (both reactions run for one

Scheme XX

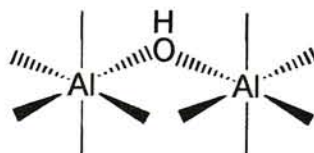


Scheme XXI

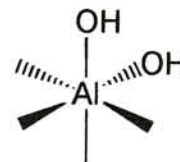
octahedral:



XIa

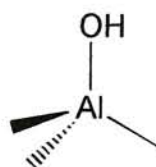


XIb



XIc

tetrahedral:



XId

hour at room temperature, **Scheme XX**) after one hour at room temperature²¹
(**Scheme XX**).

Alumina is a polymeric compound composed of a network of aluminum-oxygen bonds. In the presence of atmospheric moisture, hydroxyl groups are formed on the surface, due to absorbed water. The number of hydroxyl groups is dependent upon the temperature and humidity of the atmosphere over the stored alumina.²⁰

The surface of γ -alumina can have any one of four structures.²¹ When alumina is octahedral (**Scheme XXI**): one hydroxyl group can be coordinated to one octahedral cation (**XIa**), one hydroxyl group can bridge two octahedral cations (**XIb**), or two hydroxyl groups can be coordinated to the same octahedral cation in a geminal arrangement (**XIc**). If the alumina is tetrahedral, only one hydroxyl group can be coordinated to each aluminum atom (**XId**).

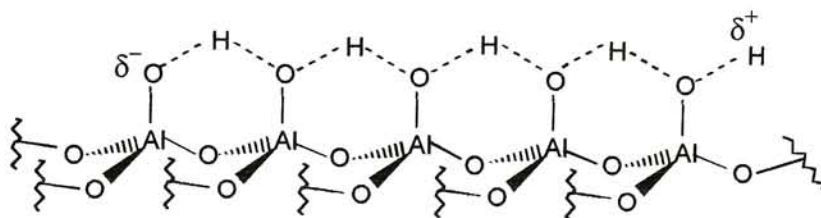
When the alumina is allowed to equilibrate with atmospheric moisture for at least 48 hours at 120°C, a larger proportion of the aluminum atoms are tetrahedrally coordinated (**XId**). When several tetrahedrally coordinated aluminum atoms are adjacent, the hydroxyl groups mutually share hydrogens (**XIIa** in **Scheme XXII**). Heating alumina higher than 120°C increases dehydration, thus decreasing the number of hydroxyl groups (**XIIb** in **Scheme XXII**). Addition of hydrogen chloride to alumina results in a chlorine-aluminum bonded, and a hydroxyl group bonded to the adjacent aluminum atom²² (**XIIc** in **Scheme XXII**). This makes the unshared

hydrogen on the hydroxyl group (on the right side **XIIc** in **Scheme XXII**) acidic. The highly acidic proton on the surface of the catalyst bonds directly with a hydrogen chloride molecule (**XIIId** in **Scheme XXII**) and polarizes the hydrogen chloride bond to produce a highly electrophilic proton. This proton adds to the double bond of the heptene molecule to create a carbocation (**XIIe** in **Scheme XXII**). Compounds prone to undergo reactions via cations have done so, supporting this mechanism.

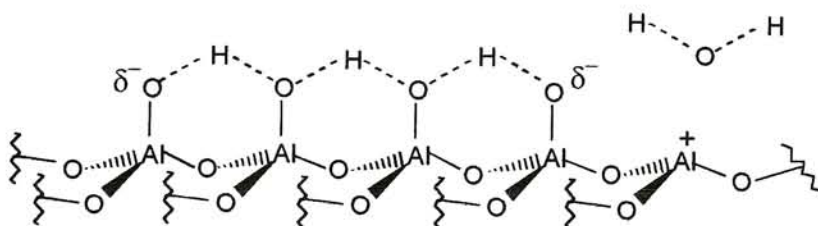
The chloride ion remaining on the surface of the catalyst has only a weak attraction to the hydroxyl group and thus a relatively high affinity for the carbocation, and thus alkyl chloride is formed quickly (**XIIIf** in **Scheme XXII**). The product is a hydrochlorinated analog of the unsaturated starting material; in this case, chlorocycloheptane (**XIIg** in **Scheme XXII**).

It has been seen that alumina favors a *syn* HCl addition over an *anti* addition (**Scheme XXIII**).²⁰ 1,2-dimethylcyclohexene (**XIII**), in the presence of thionyl chloride and alumina, initially gives (E)-1-chloro-1,2-dimethylcyclohexane (**XIIIa**) as the major product and (Z)-1-chloro-1,2-dimethylcyclohexane (**XIIIb**) as the minor product. The reaction favors *syn*-addition due to the rapid addition of the chloride ion to the intermediate. Once the alkene is protonated, the chloride ion is added before the alkene has time to rotate to allow *anti*-addition.

Scheme XXII



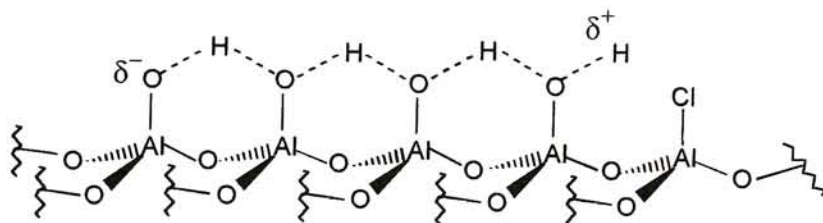
XIIa



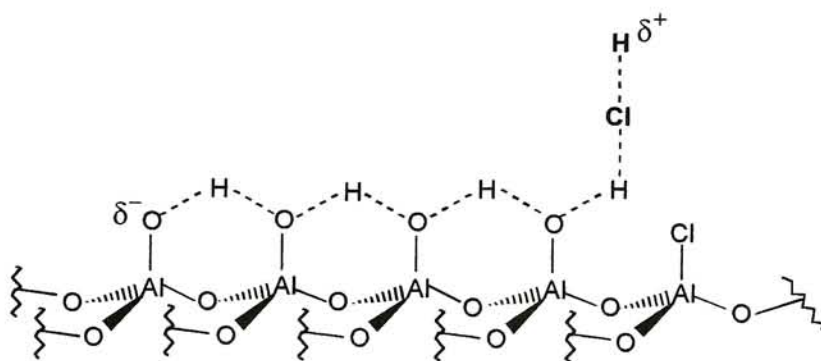
XIIb



Scheme XXII (continued)



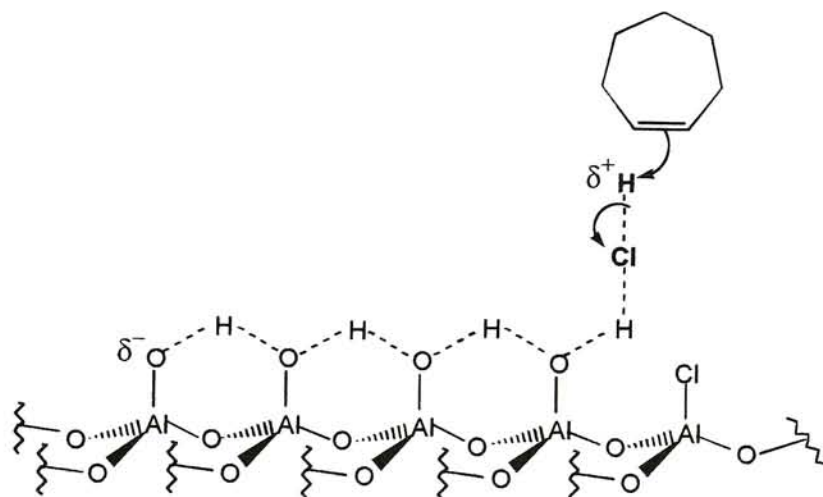
XIIc



XIIId



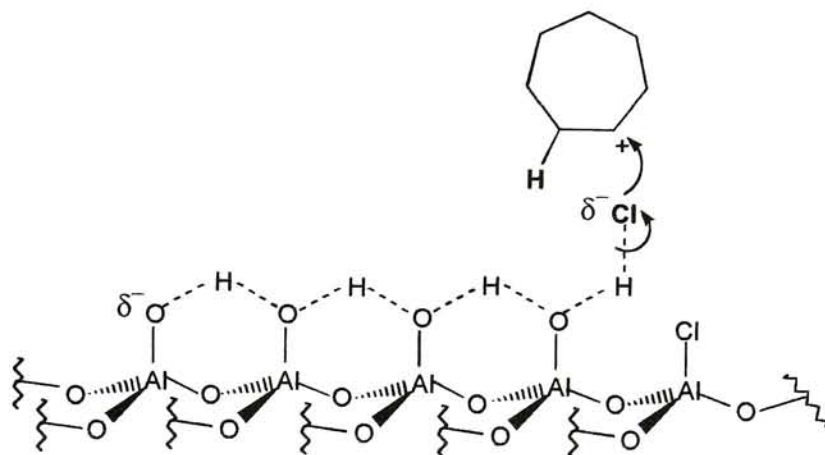
Scheme XXII (continued)



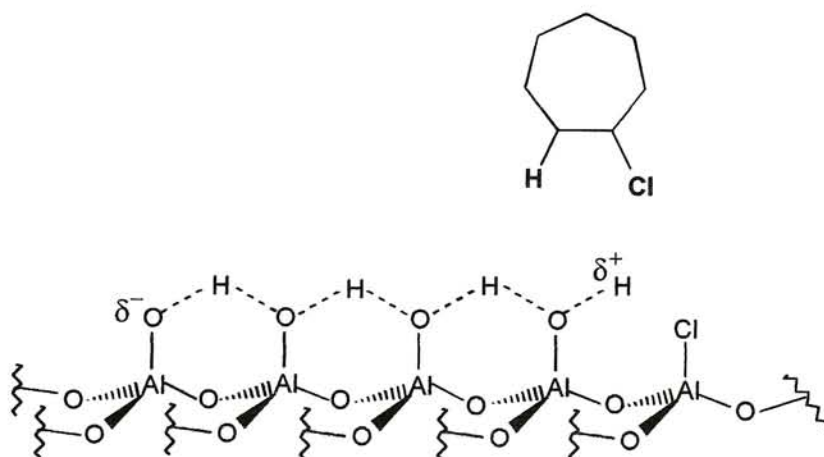
XIIe



Scheme XXII (continued)

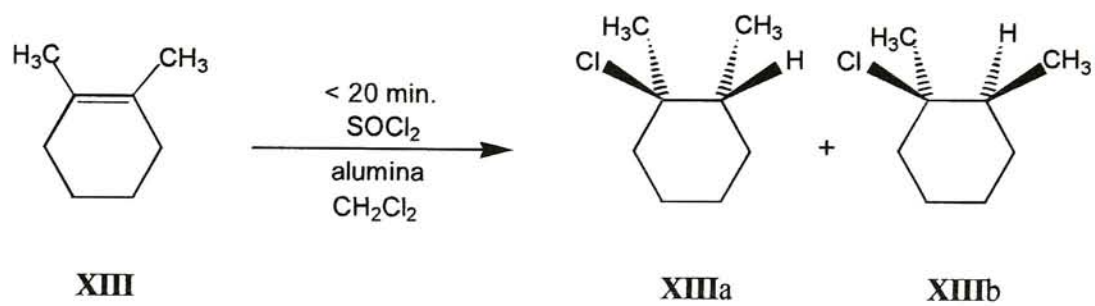


XII f



XII g

Scheme XXIII



Experimental

General. Chemicals used were supplied by the following companies: Aldrich Chemical Company, Milwaukee, WI; Sigma Chemical Company, St. Louis, MO; Fisher Scientific, Pittsburg, PA; J. T. Baker, Phillipsburg, NJ.

Standard preparative-scale hydrochlorination reaction. 30 g of 80-200 mesh alumina (Fisher, cat# A540), which had been equilibrated with the atmospheric moisture at 120°C for at least 48 hours, was placed into a 500 ml round-bottomed flask. After the contents of the flask had cooled, 250 ml of methylene chloride (J. T. Baker, cat# 9324-01) and 0.05 mole (~4.6 g) of bicyclo[2.2.1]heptadiene {norbornadiene}(Aldrich, cat# B3,380-3) was added. While the mixture was being stirred with a magnetic stirrer at room temperature, the reaction was started by adding 0.10 mole (~12.0 g) of thionyl chloride (Aldrich, cat# 23,046-4).

After 60 minutes, the methylene chloride solution was decanted from the alumina, and the alumina was washed with an additional 75 ml of methylene chloride and combined with the mother liquid. Any residual alumina in the methylene chloride solution was removed through gravity filtration with filter paper (Whatman, cat# 1001 125). The solution was washed four times with 500 ml of 1M aqueous sodium carbonate (Aldrich, cat# 22,353-0) solution, dried with anhydrous sodium

sulfate (J. T. Baker, cat# 3898-01), and then gravity filtered. BHT { butylated hydroxy toluene }(Aldrich, cat# 24,002-8) was added (1% wt/wt) to keep the sample from polymerizing, and the mixture was analyzed by gas chromatography after the methylene chloride solvent has been removed by rotary evaporation.

Purification was done by flash chromatography using methylene chloride and 230-400 mesh Merck grade 60 silica gel (Aldrich, cat# 22,719-6). The fraction of the eluent containing the products was collected, analyzed by gas chromatography, and the solvent was removed through rotary evaporation. BHT was readded (1% wt/wt), and distillation gave a clear, uncontaminated mixture of ~71% *exo*-5-chloronorbornene and ~29% 3-chloronortricyclene. The final mixture was found to have a shelf-life of 2-4 weeks without BHT, before it started to yellow.

Analyzing samples by gas chromatography. A Hewlett Packard 5890 capillary gas chromatograph with a FID detector and HP-5 (Crosslinked 5% Ph Me Silicone, 30 m x 0.25 mm x 0.25 μ m film thickness) column was used. The helium flow rate was 1.0 ml/min, detector and injector temperatures were 280°C, oven temperature was 100°C, and the sample injection volume was 1.0 μ l. After each run, the column temperature increased to 280°C for 15 minutes to assure that BHT was removed from the gas chromatograph. The solvent used was methylene chloride. Retention times were the following: methylene chloride 1.710 min., norbornadiene 1.998 min., *exo*-5-chloronorbornene 3.175 min., and 3-chloronortricyclene 3.650 min.

Monitoring reaction by gas chromatography. A 1 ml aliquot of the reaction was removed and washed with four 2 ml portions of 1M aqueous sodium carbonate solution. This was the injected into the gas chromatograph using the above parameters.

Analysis of products by NMR. All spectra were obtained on a 300 Mhz Bruker NMR using CDCl_3 as the solvent.

Analysis of products by GC/MS. All spectra were obtained either on a Hewlett Packard 5890 or Hewlett Packard 5790, using the parameters indicated for GC analysis.

Synthesis of *exo*-5-chloronorbornene and 3-chloronortricyclene mixture. A mixture of 4.612g of norbornadiene and 250mL of methylene chloride were added to 30.014g of alumina (equilibrated at 120°C for 48 hours). A charge of 12.023g of thionyl chloride was added to the stirred mixutre to initiate the reaction. After 60 minutes, the methylene chloride solution was prepared according to the **standard preparative-scale procedure**. This afforded a 0.812g (12.6% yield) mixture of 70.1% *exo*-5-chloronorbornene and 29.9% 3-chloronortricyclene. Analysis by GC/MS and ^1H NMR supported these structures.

Synthesis of *exo,anti*-5-chlorobicyclo[2.2.1]hept-2-ene-7-d, *exo,exo*-6-chlorobicyclo[2.2.1]hept-2-ene-5-d, 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d, *exo*-5-chloronorbornene, and 3-chloronortricyclene mixture. Approximately 100g of alumina was placed in a 900°C kiln and allowed to dehydrate. After 24 hours, the alumina was cooled in a desiccator to 150°C and to this was added 150 ml of deuterium oxide. The steps of dehydration, followed by D₂O addition, were repeated. The saturated alumina was placed in a closed system heating apparatus (**Figure XVIII**) for 2 weeks with vigorous stirring daily. Then, 30.009g of the so-treated alumina was combined with 4.614 g of norbornadiene and 250 ml of methylene chloride. The reaction was started by adding 12.018 g of thionyl chloride with stirring. After 60 minutes, the methylene chloride solution was prepared according to the standard preparative-scale procedure above. This afforded a 0.798 g (12.4% yield) mixture of 18% *exo,anti*-5-chlorobicyclo[2.2.1]hept-2-ene-7-d, 33% *exo,exo*-6-chlorobicyclo[2.2.1]hept-2-ene-5-d, 21% 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d, 20% *exo*-5-chloronorbornene, and 8% 3-chloronortricyclene, as per analysis by MS/GC.

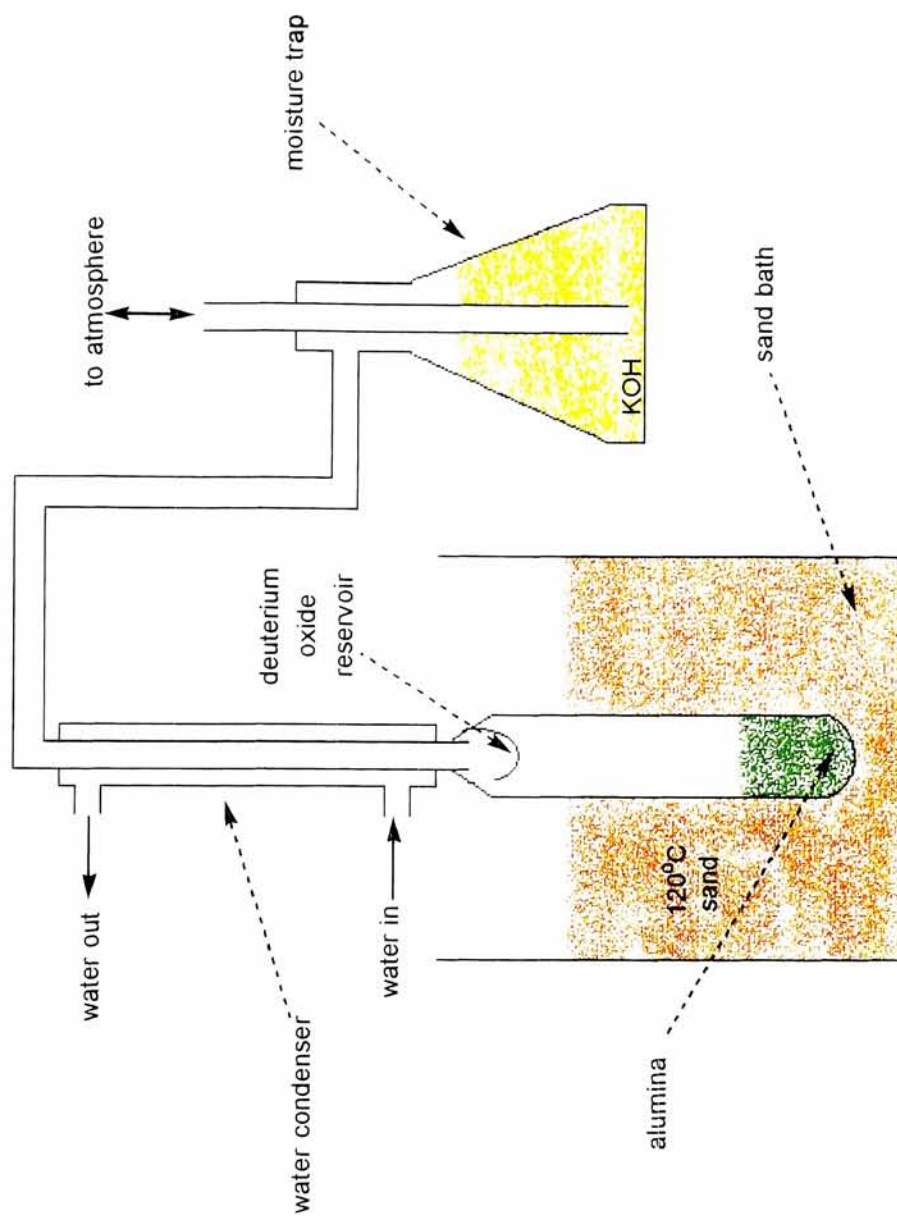


Figure XVIII: Apparatus used in the preparation of alumina with chemisorbed deuterium oxide

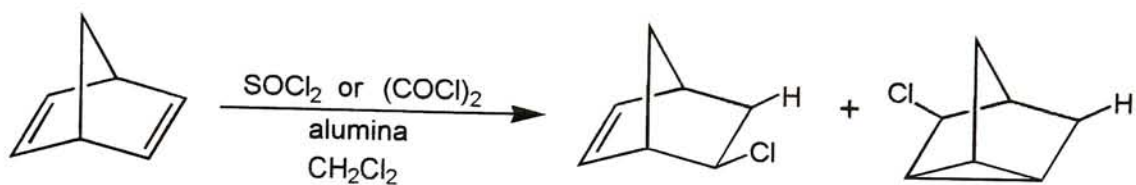
Results and Discussion

Alumina, which had been allowed to equilibrate with atmospheric moisture at 120°C for at least 48 hours, was found to promote the hydrochlorination of norbornadiene in methylene chloride when either thionyl chloride or oxalyl chloride was used (**Scheme XXIV**). Both chlorinating agents gave a mixture of exo-5-chloronorbornene (**II**) and 3-chloronortricyclene (**III**). The mass spectra and NMR of these products are shown in **Figure XIX** to **Figure XXI** . Variation in yields, product ratios, and reaction times suggest different mechanistic details for the various reactions.

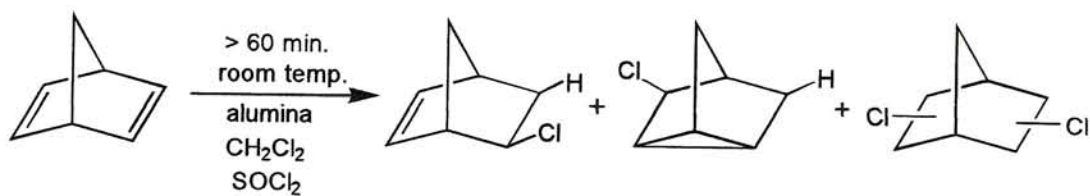
Thionyl chloride and alumina hydrochlorinate norbornadiene to give 71% ($\pm 1\%$) exo-5-chloronorbornene and 29% 3-chloronortricyclene at room temperature. Virtually all of the norbornadiene had been consumed within 60 minutes, and no dichlorinated products were detected. The fact that a single hydrochlorination reaction is observed is consistent with the expectation that the first chloride atom deactivates the molecule towards a second HCl addition. It was observed, however, that extending the reaction time beyond 60 minutes resulted in three dichloro compounds (**Scheme XXV**).

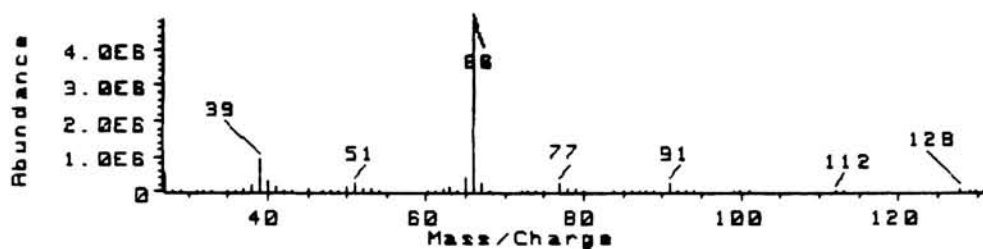
The reaction using the thionyl chloride chlorinating agent has been shown to give different ratios of the two products for various temperatures. At a constant

Scheme XXIV



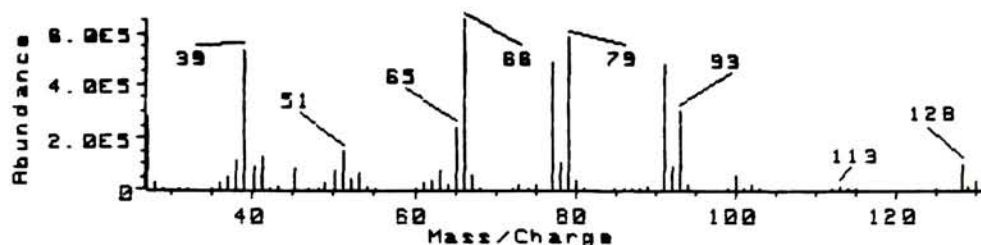
Scheme XXV





| m/z | abund. | m/z | abund. |
|-------|--------|--------|---------|
| 27.05 | 508544 | 66.05 | 4838912 |
| 28.05 | 40680 | 67.05 | 274240 |
| 29.05 | 7188 | 68.05 | 7869 |
| 31.05 | 6283 | 72.00 | 1673 |
| 31.85 | 3874 | 72.90 | 18848 |
| 32.85 | 1328 | 74.00 | 10576 |
| 34.95 | 13934 | 75.00 | 19112 |
| 35.95 | 33552 | 77.00 | 247424 |
| 37.05 | 79936 | 78.00 | 65048 |
| 38.05 | 204672 | 79.00 | 62624 |
| 39.05 | 922688 | 80.00 | 4141 |
| 40.05 | 291072 | 83.90 | 1986 |
| 41.05 | 162112 | 85.00 | 3390 |
| 42.05 | 6163 | 86.00 | 5612 |
| 43.05 | 13339 | 87.00 | 5370 |
| 45.05 | 56648 | 88.00 | 2225 |
| 46.95 | 4664 | 89.00 | 15040 |
| 47.95 | 5996 | 91.00 | 224448 |
| 48.95 | 40904 | 92.00 | 28344 |
| 50.05 | 133056 | 93.00 | 30096 |
| 51.05 | 228736 | 94.00 | 2787 |
| 52.05 | 66656 | 99.00 | 3994 |
| 53.05 | 71912 | 99.90 | 3799 |
| 54.05 | 7532 | 101.00 | 1866 |
| 60.05 | 7149 | 112.00 | 2225 |
| 61.05 | 36896 | 113.00 | 2055 |
| 62.05 | 79288 | 127.95 | 91288 |
| 63.05 | 126720 | 129.05 | 7348 |
| 64.05 | 38320 | 129.95 | 28504 |
| 65.05 | 427584 | 130.95 | 2302 |

Figure XIX : The Mass spectrum of *exo*-5-chloronorbornene



| m/z | abund. | m/z | abund. |
|-------|--------|--------|--------|
| 27.05 | 277952 | 72.00 | 1654 |
| 28.05 | 28040 | 72.90 | 17376 |
| 29.05 | 6674 | 74.00 | 6748 |
| 30.95 | 4317 | 75.00 | 18544 |
| 31.95 | 4317 | 77.00 | 483008 |
| 34.95 | 7129 | 78.00 | 99024 |
| 35.95 | 23312 | 79.00 | 579136 |
| 36.95 | 47488 | 80.00 | 37296 |
| 38.05 | 112168 | 81.00 | 1640 |
| 39.05 | 532480 | 84.90 | 2748 |
| 40.05 | 85536 | 86.00 | 5849 |
| 41.05 | 124000 | 87.00 | 5096 |
| 42.05 | 5996 | 88.00 | 5012 |
| 43.05 | 8428 | 89.00 | 11993 |
| 45.05 | 80584 | 91.00 | 475264 |
| 46.95 | 3821 | 92.00 | 84160 |
| 48.05 | 3810 | 93.00 | 299904 |
| 48.95 | 29048 | 94.00 | 21424 |
| 50.05 | 73288 | 99.00 | 6214 |
| 51.05 | 147072 | 100.00 | 54096 |
| 52.05 | 40240 | 101.00 | 5897 |
| 53.05 | 67752 | 102.00 | 18248 |
| 54.05 | 7288 | 102.90 | 1575 |
| 55.05 | 1752 | 112.00 | 3179 |
| 60.05 | 4365 | 113.00 | 13858 |
| 61.05 | 22496 | 114.00 | 2132 |
| 62.05 | 35904 | 115.00 | 4141 |
| 63.05 | 73888 | 124.95 | 1654 |
| 64.05 | 18904 | 128.05 | 98224 |
| 65.05 | 238848 | 128.95 | 8709 |
| 66.05 | 650624 | 129.95 | 30920 |
| 67.05 | 53656 | 130.95 | 2401 |
| 68.05 | 4862 | | |

Figure XX : The Mass spectrum of 3-chloronortricyclene

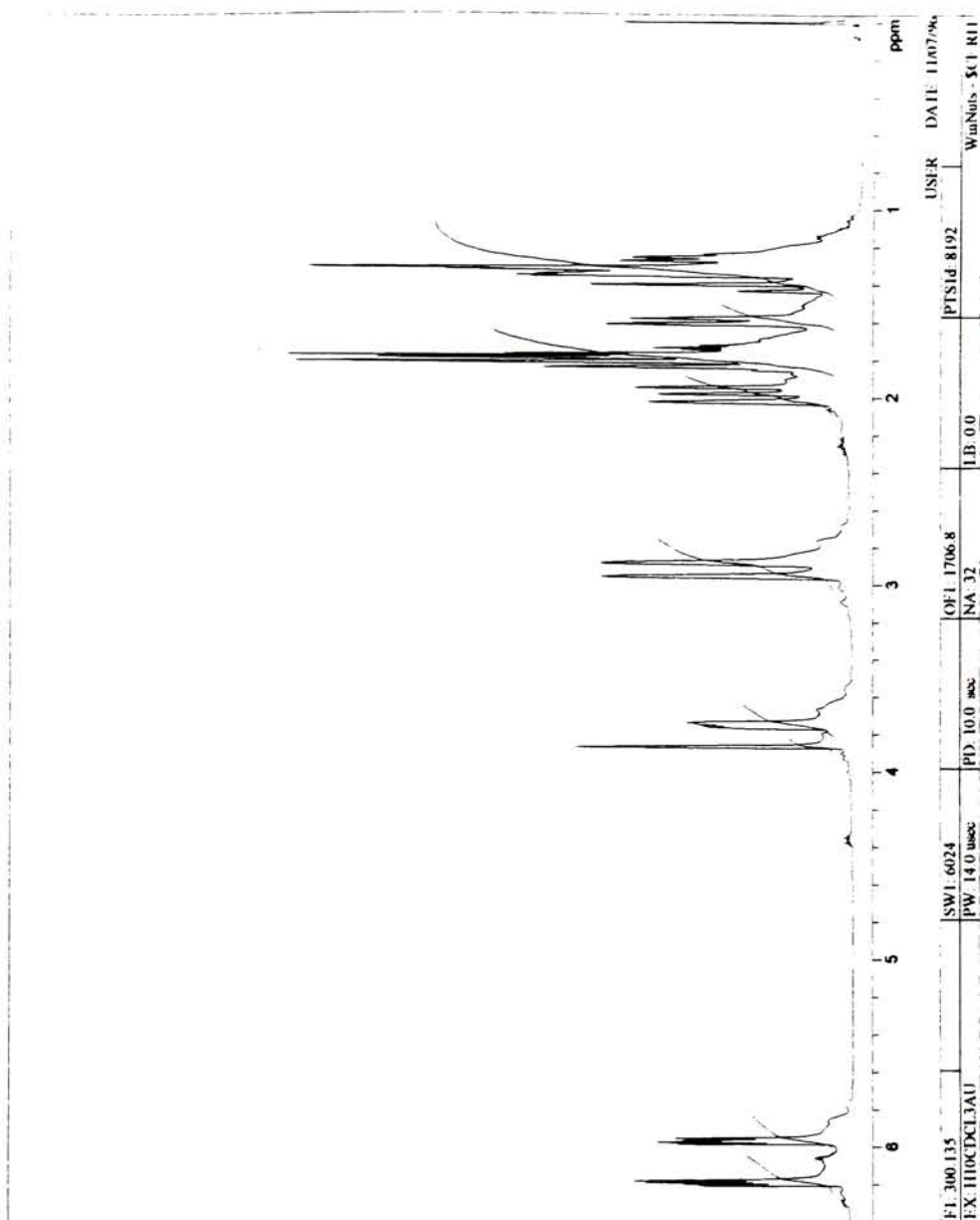


Figure XXI : The ^1H -NMR of 71% *exo*-5-chloronorbornene and 29% 3-chloronortricyclene in CDCl_3

temperature, the ratio of the products throughout the reaction remains fairly constant. Decreasing the temperature of the reaction increases the proportion of *exo*-5-chloronorbornene in the product, and increasing the temperature increases the proportion of the 3-chloronortricyclene (**Table I**). From these results, it can be concluded that the *exo*-5-chloronorbornene is the kinetic product. Since the product ratio is similar to that of using hydrogen chloride, the general mechanism of hydrochlorination using alumina and a chlorinating agent, as presented in **Scheme XXII**, seems valid for the thionyl chloride reaction.

Very different results were obtained when oxalyl chloride was used as the chlorinating agent (**Table II**). After a reaction time of one minute for both 26°C and 42°C, *exo*-5-chloronorbornene is the major product. Total yield continues to increase as the reaction progresses, but the ratio of *exo*-5-chloronorbornene to 3-chloronortricyclene decreases. At some point in the reaction between 1 and 30 minutes at 42°C, 3-chloronortricyclene became that major product. This suggests that the *exo*-5-chloronorbornene is again the kinetically favored compound because it is initially the major product, and apparently 3-chloronortricyclene is formed by thermodynamic equilibration as the reaction progresses. Since the product ratio from the thionyl chloride reaction is constant and the oxalyl chloride reaction ratio changes, this suggests that there is a different mechanism with the two reactions. There are two possible explanations for this change in ratios, described below.

Table 1: Hydrochlorination Using Thionyl Chloride

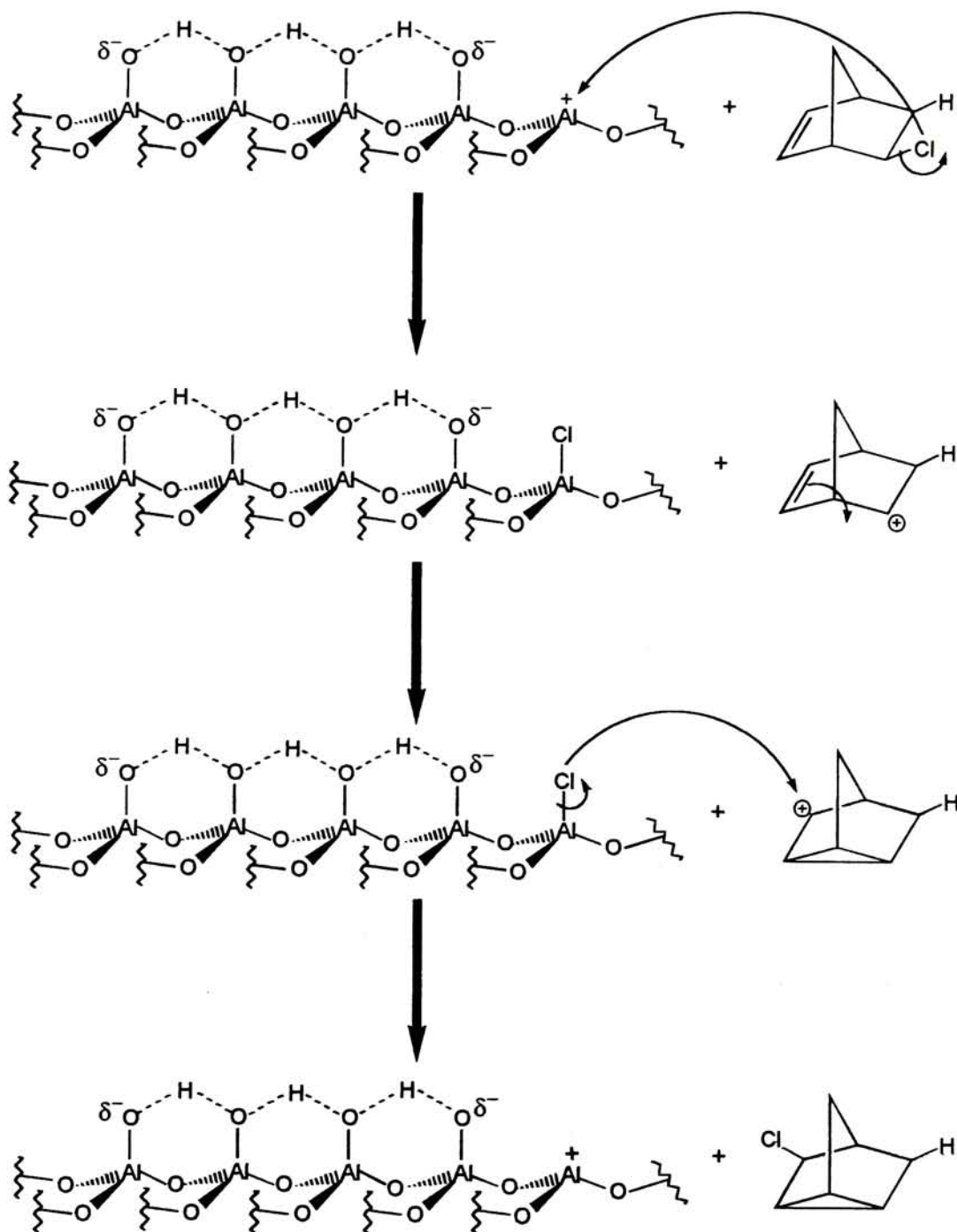
| Temp(C) | Product | 15 minutes yield ratio | 30 minutes yield ratio | 45 minutes yield ratio | 60 minutes yield ratio | 120 minutes yield ratio | 180 minutes yield ratio | 240 minutes yield ratio |
|---------|-----------------------|---------------------------|---------------------------|---------------------------|---------------------------|----------------------------|----------------------------|----------------------------|
| 42 | exo-5-chloronorbomene | * | 70.3% | * | 69.9% | | | |
| | 3-chloronortricyclene | * | 29.7% | * | 30.1% | | | |
| 26 | exo-5-chloronorbomene | 28.4% | 70.6% | 33.7% | 71.2% | 36.7% | 71.3% | 38.6% |
| | 3-chloronortricyclene | 11.8% | 29.4% | 13.6% | 28.8% | 14.8% | 28.7% | 15.5% |
| -60 | exo-5-chloronorbomene | | | 0.10% | 70.9% | | 0.15% | 73.5% |
| | 3-chloronortricyclene | | | 0.04% | 29.0% | | 0.05% | 26.5% |

Table II: Hydrochlorination Using Oxalyl Chloride

[illegible]

* evaporation losses (reaction solvent) prevented yield calculation based upon solution concentrations.

Scheme XXVI



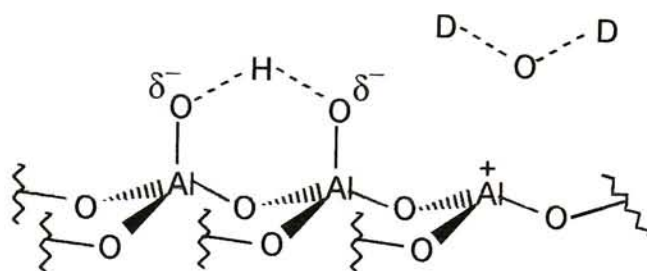
One possibility is that the surface of the alumina provides a Lewis base site to aid its rearrangement (**Scheme XXVI**). Since oxalyl chloride is a weaker chlorinating agent than thionyl chloride, the initial addition might be slow enough to allow equilibration of the olefinic compound **II** to **III**. A Lewis acidic site, such as the positively charged aluminum of **XIIg** in **Scheme XXII**, could equilibrate the chloride products leading to larger amounts of 3-chloronortricyclene.

The other possibility is that the oxalyl chloride molecule may cause the rearrangement of the products. When the oxalyl chloride is dechlorinated to form hydrogen chloride, it may be rechlorinated at the expense of the products. This would convert the product into a carbocation, and would cause the rearrangement. In either case, the change in the ratio of the products must be caused by converting the product into a carbocation.

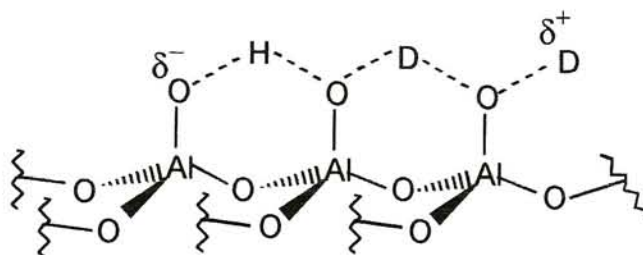
Alumina capable of promoting HCl additions possesses a chemisorbed layer of water on the surface. Removal of the water by high temperatures and treatment with deuterium oxide should result in a chemisorbed deuterium oxide layer (**Scheme XXVII**). Since HCl addition is caused by a removal of a proton from the surface of alumina to form hydrogen chloride, replacement of the protons with deuterons would cause the formation of deuterium chloride. This then leads to the useful reaction resulting from addition of DCl to norbornadiene (**I**).

Deuterated alumina and thionyl chloride in methylene chloride were found

Scheme XXVII



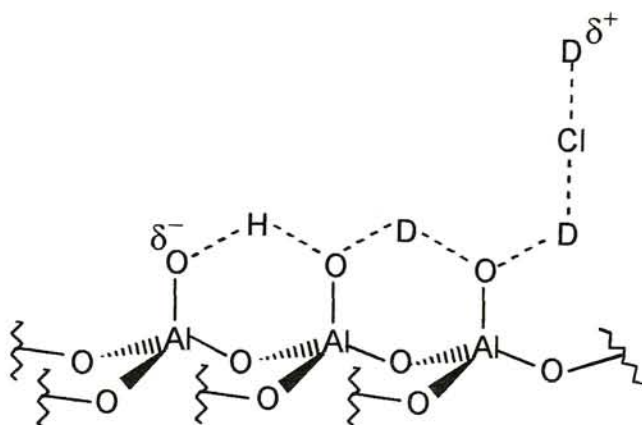
XIIIa



XIIIb



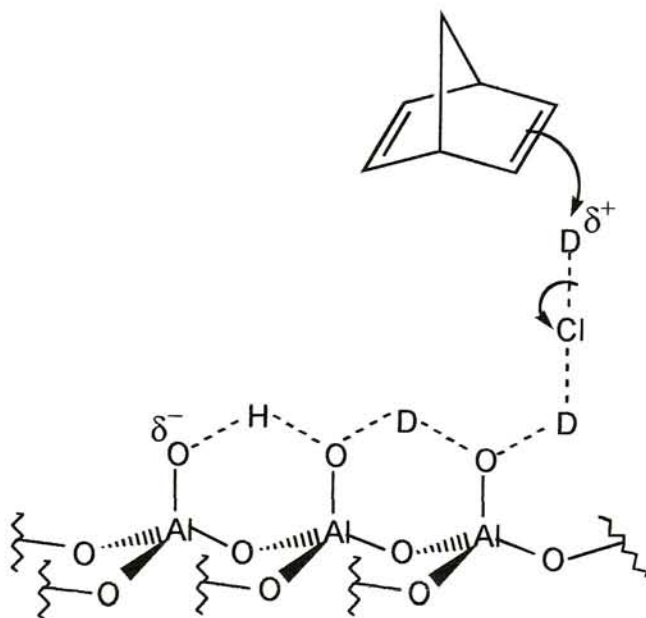
Scheme XXVII (continued)



XIIIc



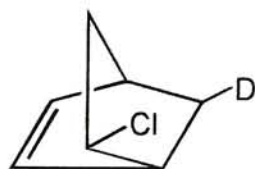
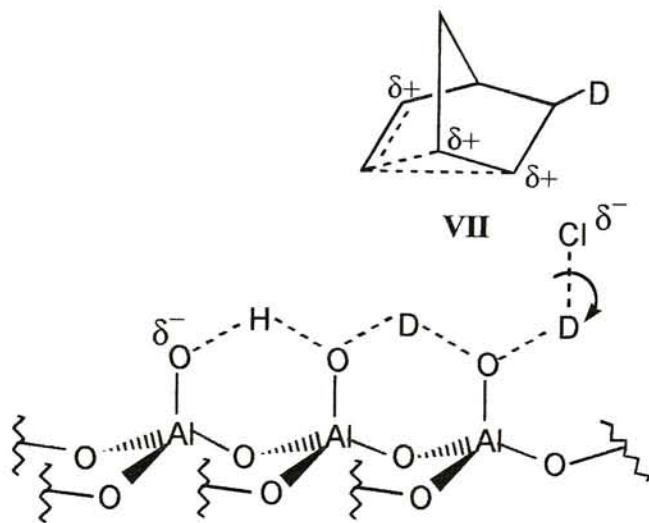
Scheme XXVII (continued)



XIIIId



Scheme XXVII (continued)



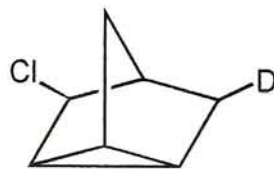
VIIIa

and



VIIIb

and

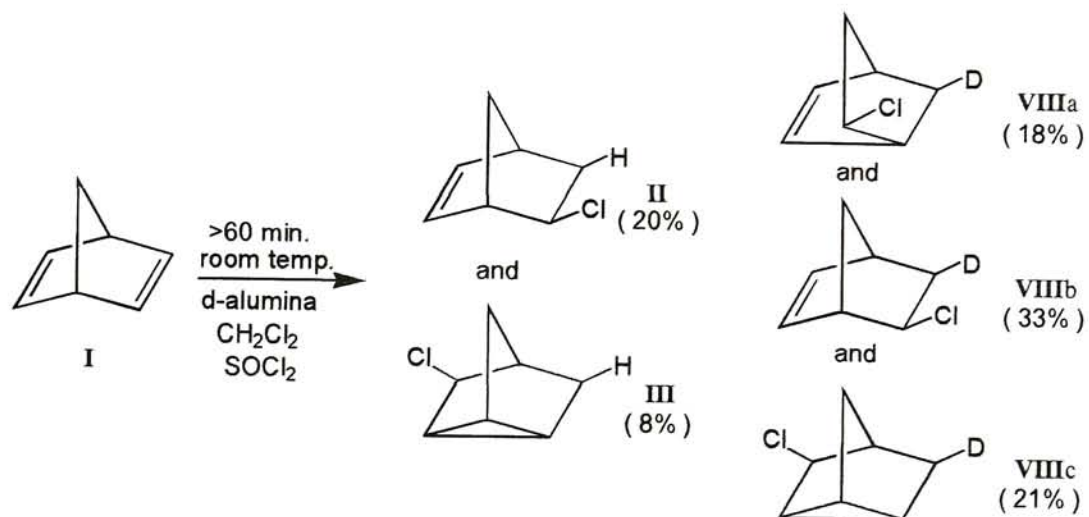


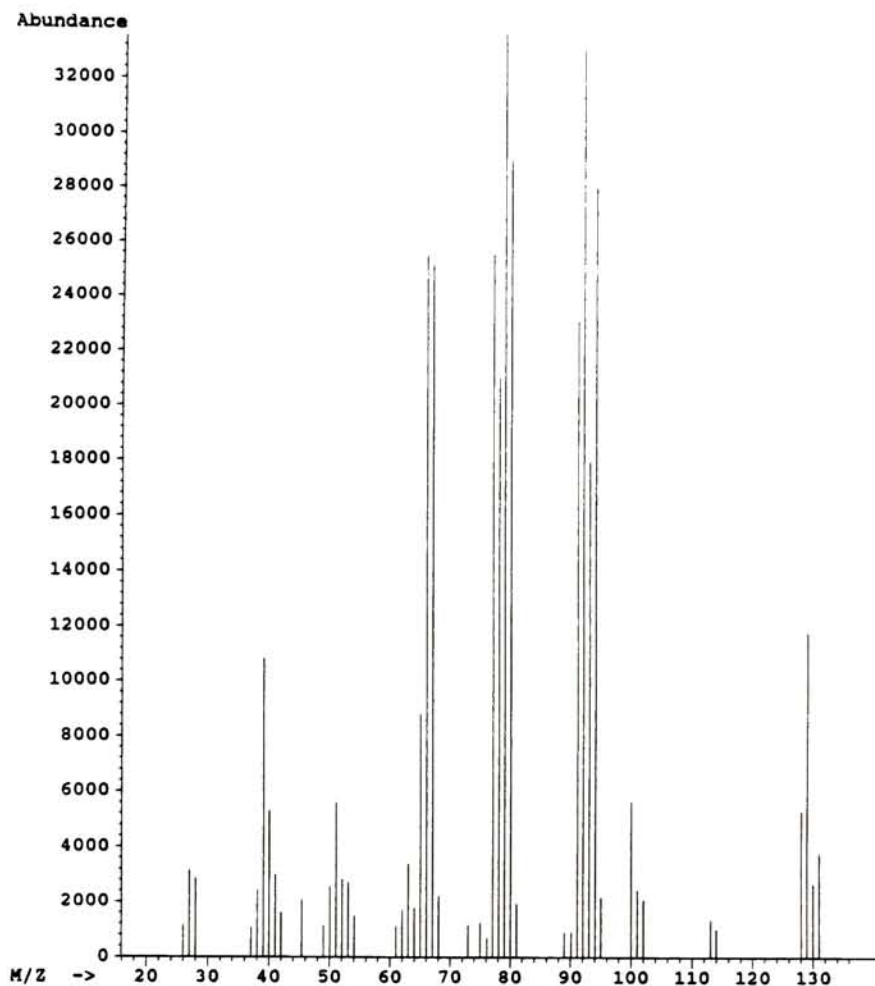
VIIIc

to lead to the addition of DCl to norbornadiene to form
 exo,anti-5-chlorobicyclo[2.2.1]hept-2-ene-7-d (**VIIIa**),
 exo,exo-6-chlorobicyclo[2.2.1]hept-2-ene-5-d (**VIIIb**), and
 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d (**VIIIc**), as well as the undeuterated
 exo-5-chloronorbornene (**II**) and 3-chloronortricyclene (**III**). This is shown in
Scheme XXVIII (GC/MS of deuterated products are shown in **Figure XXI** and
Figure XXII). Calculations of product ratios by mass spectral data¹ showed that 73%
 of the products were deuterated, with 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d being the
 major component.

Non-catalyzed DCl addition to norbornadiene gives 43% **VIIIa** and 57%
VIIIb,¹ while catalyzed DCl addition gives a ratio of 35.7% **VIIIa** and 64.3% **VIIIb**.
 The slight increase in the preference of unrearranged **VIIIb** for the catalyzed addition
 may be due to the rapid addition of the chloride ion after the intermediate is formed,
 since the **VIIIb** chloride and deuterium are closer than for **VIIIa**. Predominately syn
 addition was seen for various HCl catalyzed additions, possibly for the same reason.²⁰

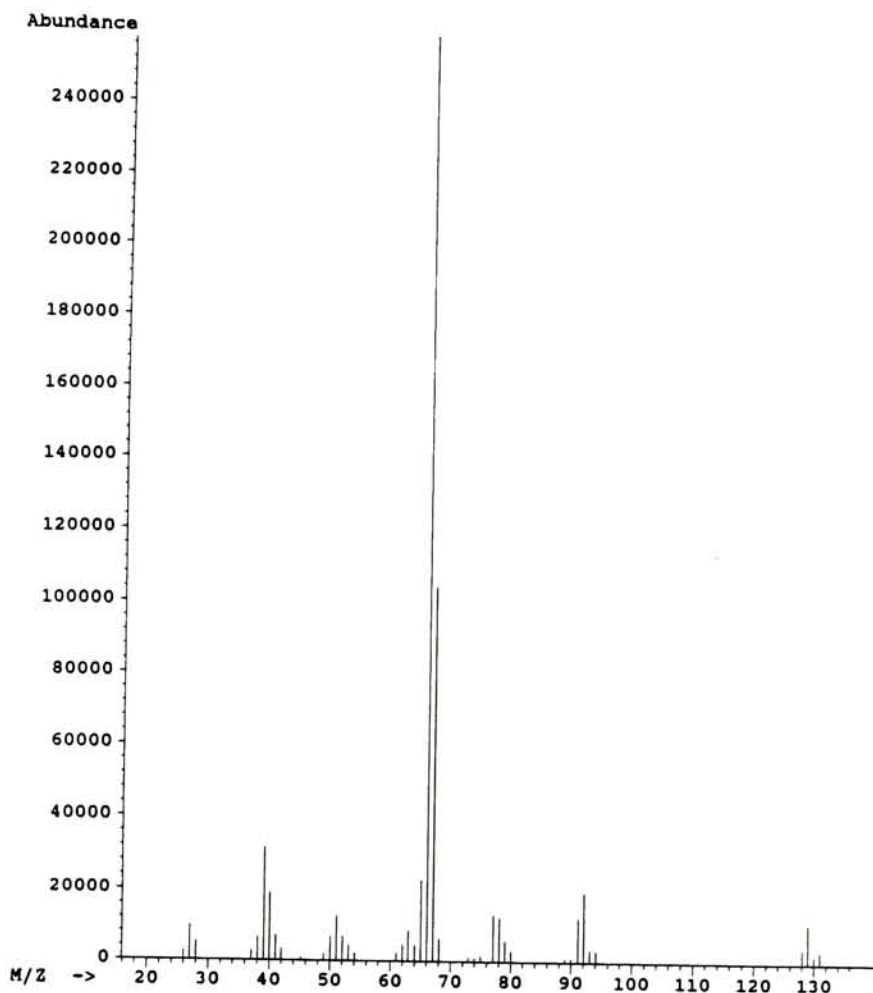
Scheme XXVIII





| m/z | abund. | m/z | abund. | m/z | abund. | m/z | abund. | m/z | abund. |
|-------|--------|-------|--------|-------|--------|--------|--------|--------|--------|
| 26.00 | 1178 | 50.05 | 2576 | 67.05 | 25152 | 90.10 | 915 | 128.05 | 5326 |
| 27.00 | 3170 | 51.05 | 5612 | 68.05 | 2212 | 91.10 | 23120 | 129.00 | 11862 |
| 28.00 | 2891 | 52.05 | 2842 | 73.00 | 1181 | 92.05 | 33096 | 130.00 | 2695 |
| 37.05 | 1091 | 53.05 | 2725 | 75.00 | 1256 | 93.05 | 18000 | 131.00 | 3799 |
| 38.05 | 2435 | 54.05 | 1500 | 76.10 | 702 | 94.05 | 28040 | | |
| 39.05 | 10840 | 61.00 | 1107 | 77.10 | 25568 | 95.05 | 2187 | | |
| 40.05 | 5296 | 62.00 | 1737 | 78.05 | 21080 | 100.00 | 5659 | | |
| 41.00 | 3023 | 63.05 | 3418 | 79.05 | 33552 | 101.00 | 2456 | | |
| 42.00 | 1631 | 64.05 | 1803 | 80.05 | 28968 | 102.00 | 2073 | | |
| 45.40 | 2079 | 65.05 | 8805 | 81.05 | 1936 | 113.05 | 1367 | | |
| 48.95 | 1144 | 66.05 | 25496 | 89.00 | 899 | 114.00 | 1031 | | |

Figure XXII : The Mass spectrum of 25%
exo,anti-5-chlorobicyclo[2.2.1]hept-2-ene-7-d, 47%
exo,exo-6-chlorobicyclo[2.2.1]hept-2-ene-5-d, and 28%
exo-5-chloronorbornene



| m/z | abund. | m/z | abund. | m/z | abund. | m/z | abund. |
|-------|--------|-------|--------|-------|--------|--------|--------|
| 26.00 | 2882 | 50.05 | 6898 | 67.05 | 104256 | 91.10 | 12358 |
| 27.00 | 9690 | 51.05 | 12665 | 68.05 | 6458 | 92.05 | 19480 |
| 28.00 | 5068 | 52.05 | 6804 | 73.00 | 1399 | 93.05 | 3554 |
| 37.05 | 2741 | 53.05 | 4450 | 74.00 | 1066 | 94.05 | 3233 |
| 38.05 | 6547 | 54.05 | 2257 | 75.00 | 1589 | 128.05 | 4084 |
| 39.05 | 31688 | 61.00 | 2394 | 77.10 | 13159 | 129.00 | 11140 |
| 40.05 | 18952 | 62.00 | 4862 | 78.05 | 12460 | 130.00 | 2126 |
| 41.00 | 7013 | 62.95 | 8544 | 79.05 | 5769 | 131.00 | 3524 |
| 42.00 | 3343 | 64.05 | 4462 | 80.05 | 3100 | | |
| 45.20 | 960 | 65.05 | 22808 | 89.00 | 1104 | | |
| 48.95 | 2009 | 66.05 | 257664 | 90.00 | 1147 | | |

Figure XXIII : The Mass spectrum of 72% 5-chlorotricyclo[2.2.1.0^{2,6}]heptane-3-d and 28% 3-chloronortricyclene

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